

1/4-28 UNF-2B ∇ .28
 Ø 1.250
 1.000 HEX
 TURN CORNERS TO
 Ø 1.094

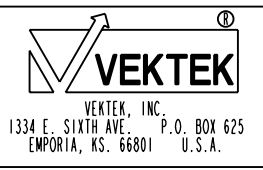
ILC25110501 REV C ECN 2407

Ø .630
 R.040
 1 1/16-12 UN-2A
 30°
 .382
 45° TYP
 Ø .935
 45° X .030
 Ø .915
 Ø .4375
 .125
 .625
 .156
 4 PLCS
 2.011
 1.540
 .800
 Ø .125 X 90° DRILL POINT
 4 PLCS
 1.606 MIDDLE CLAMPING STROKE
 Ø .166 CLAMP PORT

Ø .116 O-RING
 Ø .103 O-RING
 .040 TYP
 .086 TYP
 Ø .774
 .880
 .241

Ø .063 EXTEND BREATHER/VENT

CAD CONTROL
 DRAWING



C 2407	RELEASED	GAR	6-11-12	25110501	D	CYL, CM, PULL, SA, 470
REV IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE	REFERENCE MODEL	REF REV	
DRW BY: K. ROEMER DATE: 03-23-05	DRAWING STATUS: Released PRODUCTION APPROVED FOR RELEASED STATUS ONLY			TOLERANCES DO NOT APPLY DIMENSIONS ARE NOMINAL	SIZE D	ILC25110501 REV C

FORM FEG036, Rev. A