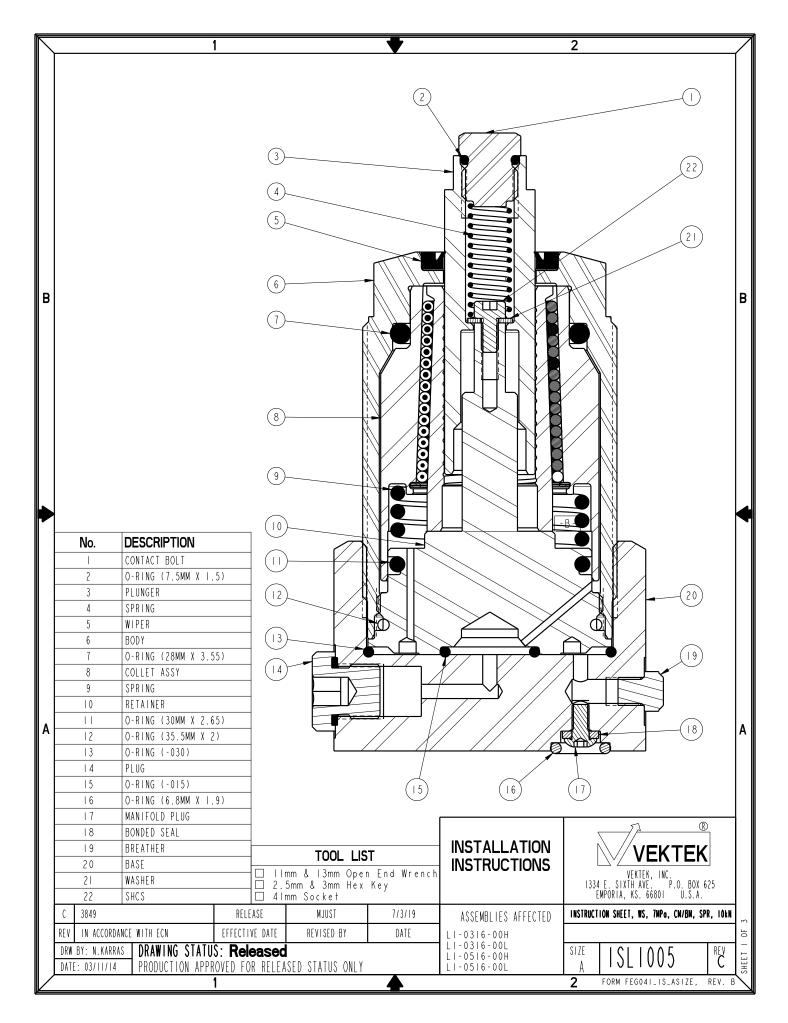


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	Refer to the illustration on page 1 for component part numbers and tool list	
	Disassembly	
	Model Number L1-0316-00H & L1-0316-00L	
	. Using a 41mm socket, unscrew work support from fixture or base (20). Wipe clean to remove external contaminants. 2. Remove O-ring (15) from retainer (10) s`face or cavity. Be careful not to damage retainer (10) face.	
B 2	 Remove O-ring (13) from fixture or base (20) cavity. With 13mm wrench at plunger (3) and 11mm wrench at contact bolt (1), 1 unscrew contact bolt (1) from plunger (3). Remove O-ring (2) from contact bolt (1). 	B
6	5. Remove contact spring (4) from inside plunger (3). 5. Insert 2.5mm hex key into cap screw (22) inside plunger (3) and unscrew cap screw (22). Remove cap screw (22) and washer (21) from inside plunger (3).	
- 1 8	7. Gently slide plunger (3) out from top of work support. 8. Remove wiper (5) from top of body (6). Be careful not to damage wiper bore or bore below wiper (5). To assist holding body (6) during wiper (5) removal, body (6) may be threaded into base (20) or fixture, be careful not to damage the body (6) or retainer (10) face.	
	 D. Thoroughly clean contact bolt (1), contact spring (4), plunger (3), cap screw (22), washer (21) and set aside to dry. O. Wipe clean retainer (10) face located on bottom of work support. Wipe clean wiper bore located in body at top of work support. I. Wipe clean work support cavity in fixture. 	•
	Model Number L1-0516-00H & L1-0516-00L	
	13. Remove work support base (20) from fixture and complete disassembly	
A	steps 1-10. 14. If work support hydraulics or vent is manifold fed from fixture, remove O-ring (16) from manifold s`face on base (19) mounting face (2 places).	
	 15. If work support hydraulics or vent is not manifold fed, insert 3mm hex key into plug (17) located at base (19) mounting face and unscrew plug (17) (2 places). Remove bonded seal (18) from plug (17). 16. Thoroughly clean base (20), plugs (17) and set aside to dry. 	Α
	Caution: Do not expose work support clamping mechanism (8) located above retainer (10) to any type of cleaning solutions. Removal of retainer (10) or clamping mechanism (8) terminates product warranty.	2 OF 3
	1 SIZE A SIZE A FORM FEG041_IS_ASIZE, REV. B	SHEET

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