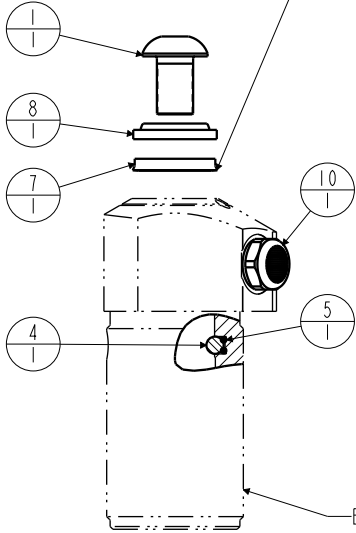


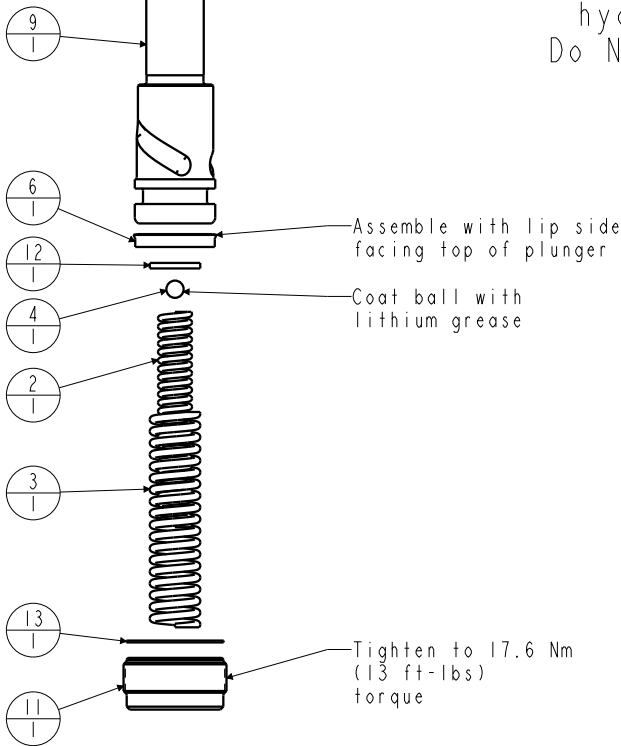
N/A	N/A	46100007	KIT, SPRING	N/A	N/A	NOTED
N/A	N/A	6V150109	KIT, SEAL, FKM	N/A	NOTED	N/A
N/A	N/A	46000007	KIT, SEAL, STANDARD	NOTED	N/A	N/A
13	1	39T55002	GASKET, (-021)	X	X	X
12	1	81590901	DISK, PIVOT, BALL, SC, 1100, SA			X
11	1	81530901	RETAINER, SC, 1100			
10	1	49001904	BREATHER, 1/8 BSPP			
9	1	47510900	PLUNGER, SC, 4.9 kN			
8	1	39053001	WIPER, SNAP-IN, (5/8)	X	X	
7	1	39010020	SEAL, BEVEL W/HEEL INSERT, 5/8 x 1/8 x 7/8	X	39V10020	
6	1	39010015	SEAL, BEVEL, 11/16 x 3/32 x 7/8	X	39052011	
5	1	39000019	O-RING, (-003)	X	39051006	
4	2	23600011	BALL, STEEL, ALLOY, .187	X	X	X
3	1	23313008	SPRING, COMPRESSION			X
2	1	23311013	SPRING, COMPRESSION			X
1	1	21500009	SCREW, CAP, BTNH, M10 X 16, ALY			
No.	QTY	PART No.	DESCRIPTION	Standard Seal Kit	FKM Seal Kit	Spring Kit

Assemble with lip side facing bottom of body



Body - Not Replaceable

Lubricate all seals with clean hydraulic fluid prior to assembly.  
Do Not Use Silicone Based Lubricants.



Assemble with lip side facing top of plunger

Coat ball with lithium grease

Tighten to 17.6 Nm (13 ft-lbs) torque

## PARTS LIST



VEKTEK, INC.  
1334 E. SIXTH AVE. P.O. BOX 625  
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED

PARTS LIST, ASSY, SC, TB, 4.9KN, SA, Ver.sCam

41-5005-11

41-5005-12

41-5005-15

SIZE  
A

MPL1501

REV  
M

SHEET 1 OF 1

M	3911	RELEASE	JDW	08/19/19
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	BUSH	<b>DRAWING STATUS: Released</b>		
DATE:	12/13/94	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

FORM FEG035\_PL\_ASIZE, REV. B