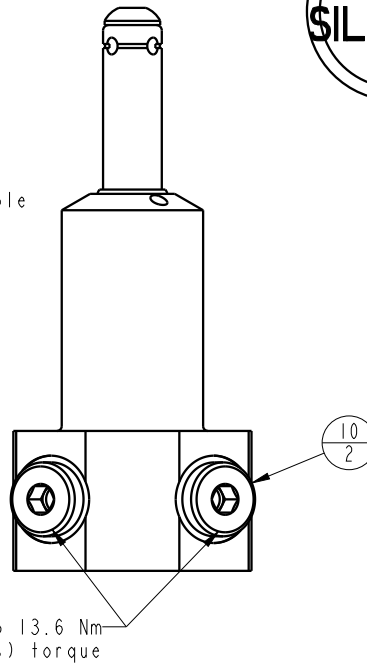
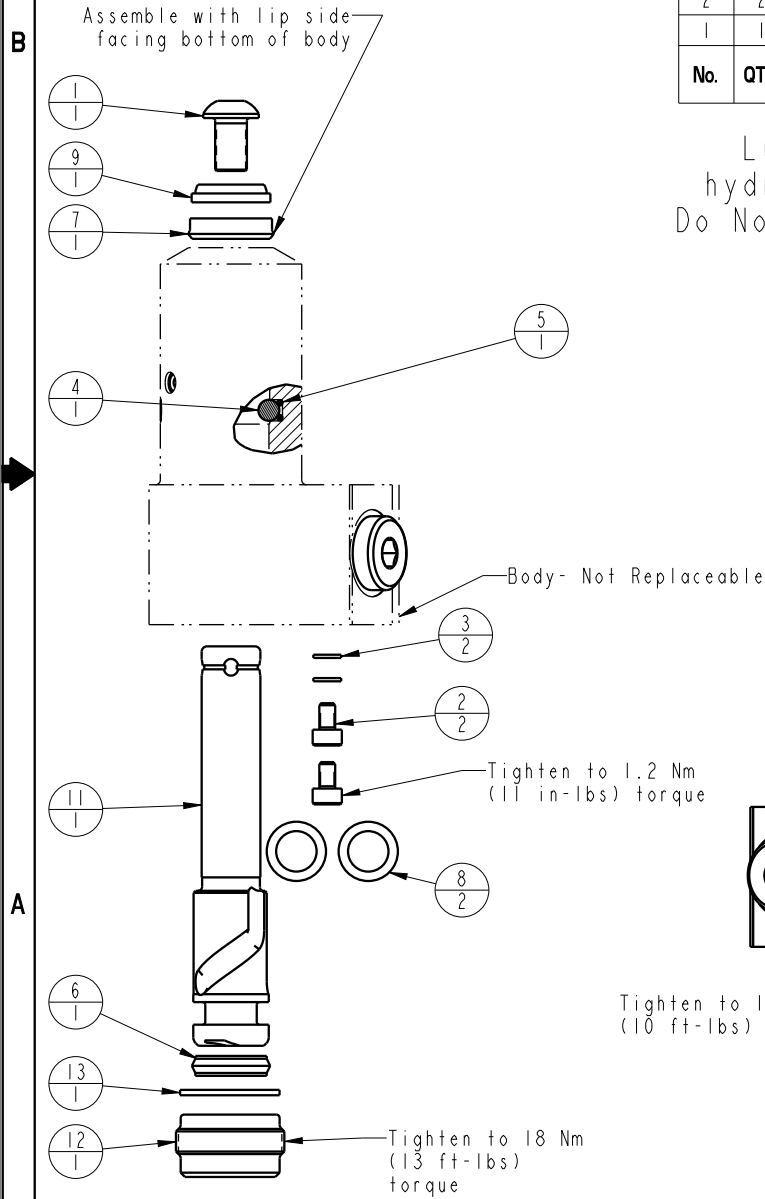



No.	QTY	PART No.	DESCRIPTION	Standard Seal Kit	FKM Seal Kit
N/A	N/A	ISM1500	INSTALLATION SHEET	N/A	N/A
N/A	N/A	6V150205	KIT, SEAL, FKM	N/A	NOTED
N/A	N/A	46000020	KIT, SEAL, STANDARD	NOTED	N/A
13	1	39T55001	GASKET, (-113)	X	X
12	1	81530500	RETAINER, SC, 450		
11	1	47510500	PLUNGER, SC, 2.0 kN		
10	2	43068004	PLUG, SOCH, G1/8		
9	1	39053004	WIPER, SNAP-IN, (7/16)	X	X
8	2	39050042	O-RING, (-011)	X	39051025
7	1	39010038	SEAL, BEVEL, 7/16 x 3/32 x 5/8	X	39052014
6	1	39010037	SEAL, CROWN, 3/8x9/16x5/32	X	39V10037
5	1	39000032	O-RING, (.070 x .040)	X	39051020
4	1	23600014	BALL, STEEL, ALLOY, .156	X	X
3	2	21500200	WASHER		
2	2	21500018	SCREW, CAP, SOCH, M3 X 5, ALY		
1	1	21500008	SCREW, CAP, BTNH, M6 X 10, ALY		

Lubricate all seals with clean hydraulic fluid prior to assembly.
Do Not Use Silicone Based Lubricants.



PARTS LIST		 VEKTEK, INC. 1334 E. SIXTH AVE. P.O. BOX 625 EMPORIA, KS. 66801 U.S.A.	
ASSEMBLIES AFFECTED	PARTS LIST, ASSY, SC, BF, 2KN, DA, VersoCam	SIZE	REV
41520221		A	K
41520222			
41520225		MPL1538	

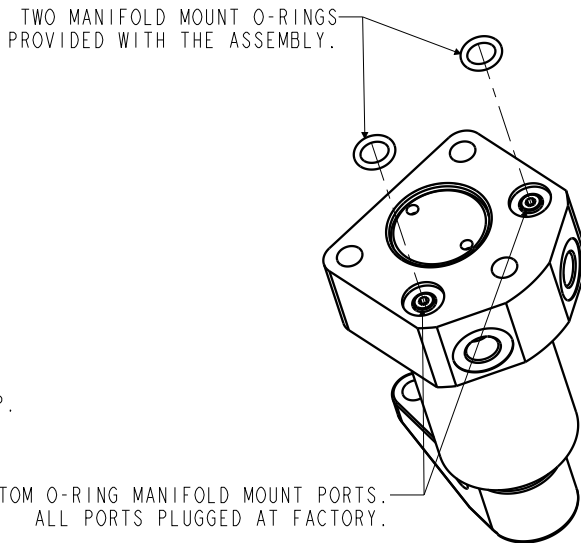
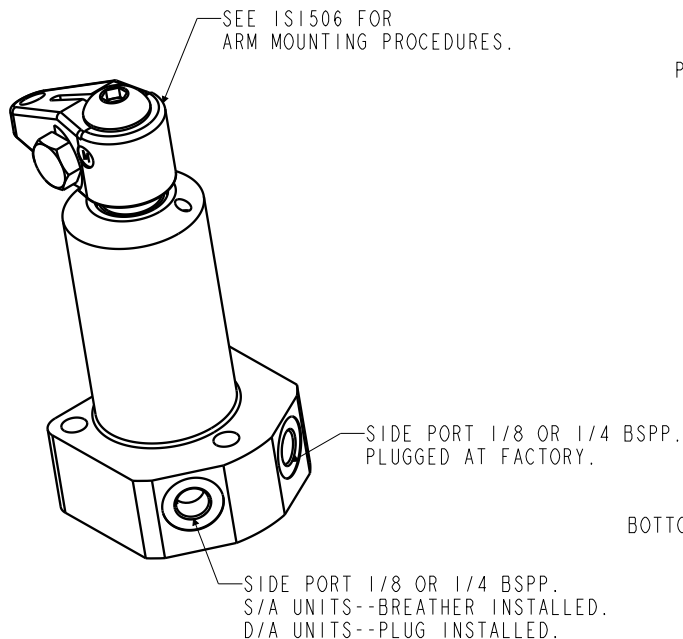
K	3958	RELEASE	JDW	10/26/19
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY: COMBES	DRAWING STATUS: Released			
DATE: 04/06/99	PRODUCTION APPROVED FOR RELEASED STATUS ONLY			

1

2

B

B



PLUMBING CONNECTIONS:
 SIDE PORTS--REMOVE PLUG(S) AND INSTALL PROPER FITTING.
 BOTTOM O-RING MANIFOLD MOUNT PORTS--REMOVE PLUG(S). INSERT O-RING(S)
 AND MOUNT TO THE MANIFOLD MOUNTING SURFACE.
 MANIFOLD MOUNTING SURFACE TO BE FLAT WITHIN .08 mm WITH A MAXIMUM SURFACE FINISH OF 2 μm R_a.

A

A

INSTALLATION INSTRUCTIONS



VEKTEK, INC.
 1334 E. SIXTH AVE. P.O. BOX 625
 EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED
 ALL METRIC
 FLANGE MOUNTED
 SWING CLAMPS

INSTALLATION INSTRUCTIONS, SC, BF, METRIC

SIZE A
ISMI500

REV C

FORM FEG041-IS-ASIZE, REV. B

C	3958	RELEASE	JDW	10/31/19
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	BUSH	DRAWING STATUS: Released		
DATE:	01/02/94	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

1

2

SHEET 1 OF 1