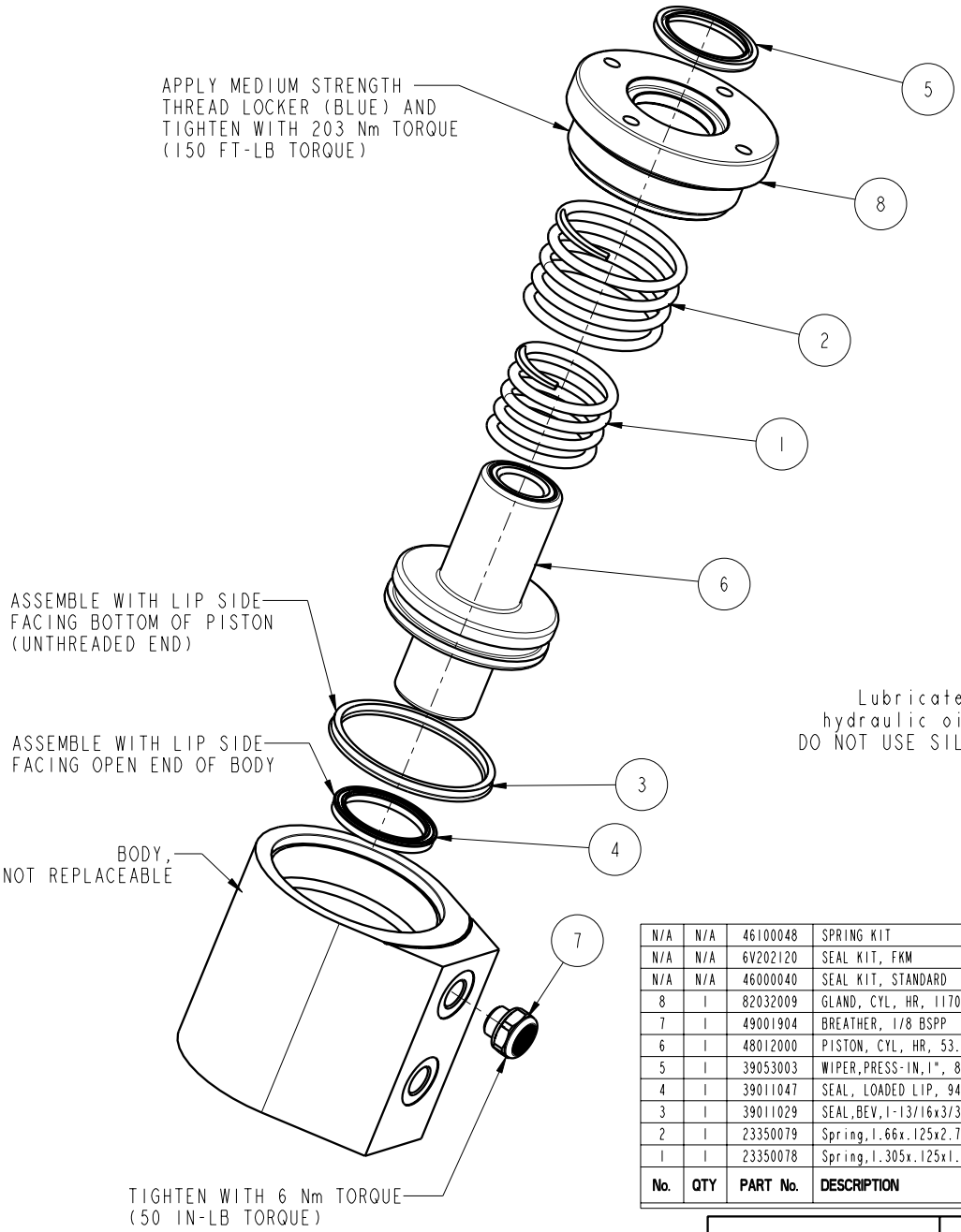
THIS IS A TWO PAGE PARTS LIST.
THIS FIRST PAGE APPLIES TO
MODEL No. 42021002 AT REVISION J AND LATER REVISIONS



Lubricate seals with clean hydraulic oil prior to assembly. DO NOT USE SILICONE BASED LUBRICANTS

No.	QTY	PART No.	DESCRIPTION	Std. Seal Kit	FKM Seal Kit	Spring Kit
N/A	N/A	46100048	SPRING KIT			
N/A	N/A	6V202120	SEAL KIT, FKM			
N/A	N/A	46000040	SEAL KIT, STANDARD			
8	1	82032009	GLAND, CYL, HR, 11700&53.2KN, SA			
7	1	49001904	BREATHER, 1/8 BSPP			
6	1	48012000	PISTON, CYL, HR, 53.2 KN			
5	1	39053003	WIPER,PRESS-IN,1", 85 FKM			
4	1	39011047	SEAL, LOADED LIP, 94 AU	X	39052005	
3	1	39011029	SEAL,BEV,1-13/16x3/32x2,85 AU	X	39052004	
2	1	23350079	Spring,1.66x.125x2.733x.538,40.28,SST			X
1	1	23350078	Spring,1.305x.125x1.847x.538,88.87,SST			X

PARTS LIST

VEKTEK

VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

REV				
J	2583	RELEASE	JDW	10/29/13
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE

ASSEMBLIES AFFECTED
42021002

PARTS LIST, ASSY, CYL, HR, 53.2 KN, SA

DRW BY: BUSH
DATE: 12/14/94

DRAWING STATUS: **Released**
PRODUCTION APPROVED FOR RELEASED STATUS ONLY

SIZE A | MPL2031 | REV J

SHEET 1 OF 2

FORM FEG035_PL_ASIZE, REV. A

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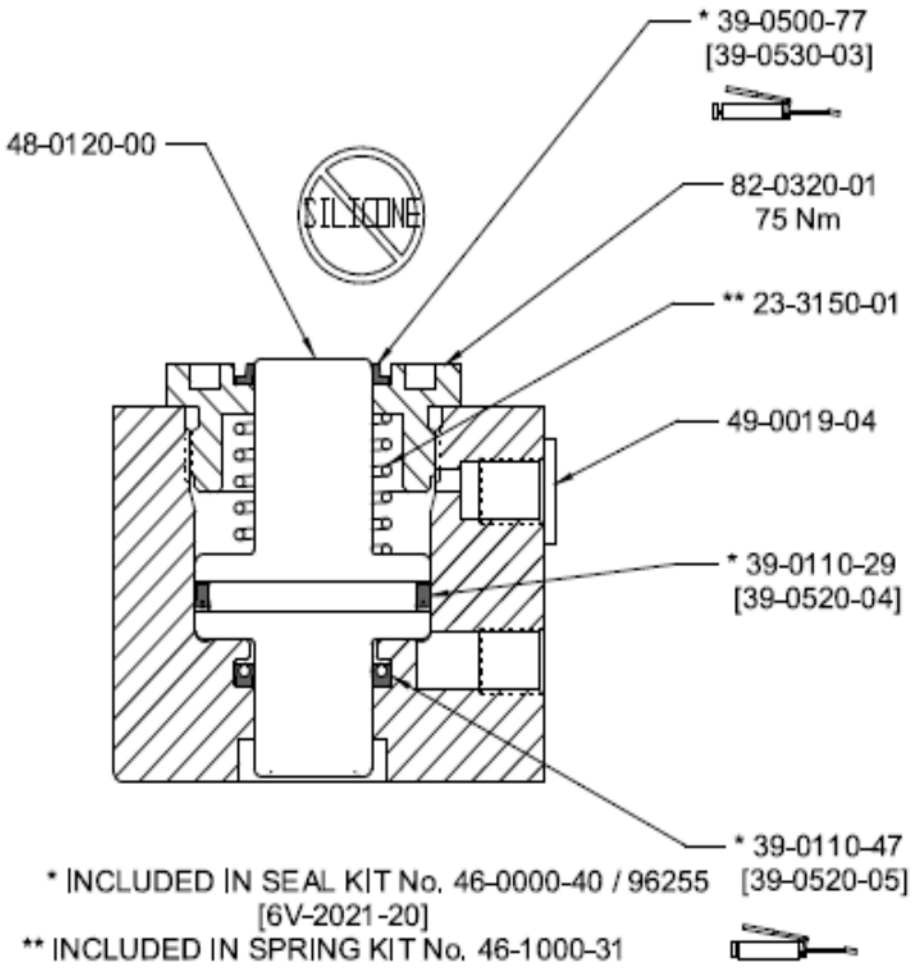
MODEL No. 42021002 AT REVISION H AND EARLIER REVISIONS

Lubricate seals with clean
hydraulic oil prior to assembly.
DO NOT USE SILICONE BASED LUBRICANTS



* INCLUDED IN SEAL KIT No. 46-0000-40 / 96255 [6V-2021-20]

** INCLUDED IN SPRING KIT No. 46-1000-31

J	2583	RELEASE	JDW	10/29/13
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY: BUSH	DRAWING STATUS: **Released**			
DATE: 12/14/94	PRODUCTION APPROVED FOR RELEASED STATUS ONLY			

PARTS LIST

ASSEMBLIES AFFECTED
42021002

VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

PARTS LIST, ASSY, CYL, HR, 53.2 KN, SA

SIZE A | MPL2031 | REV J

FORM FEG035_PL_ASIZE, REV. A

SHEET 2 OF 2

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