

NO	QTY	PART NO	DESCRIPTION	STD SEAL KIT	FKM SEAL KIT
1	1	39001012	O-RING, (-026)	X	39V01012
2	2	39010020	SEAL, BEVEL W/HEEL INSERT, 5/8 x 1/8 x 7/8	X	39V10020
3	1	39011030	SEAL, CROWN, 1-1/16x1-1/4x5/32	X	39V11030
4	1	48011300	PISTON, CYL, HR, 20.6 KN		
5	1	82031302	GLAND, CYL, HR, 4600&20.6KN, DA		
6	1	39V11020	WIPER, PRESS-IN, (5/8)	X	X
N/A	N/A	46000041/96396	KIT, SEAL	NOTED	N/A
N/A	N/A	6V202213	KIT, SEAL, FKM	N/A	NOTED

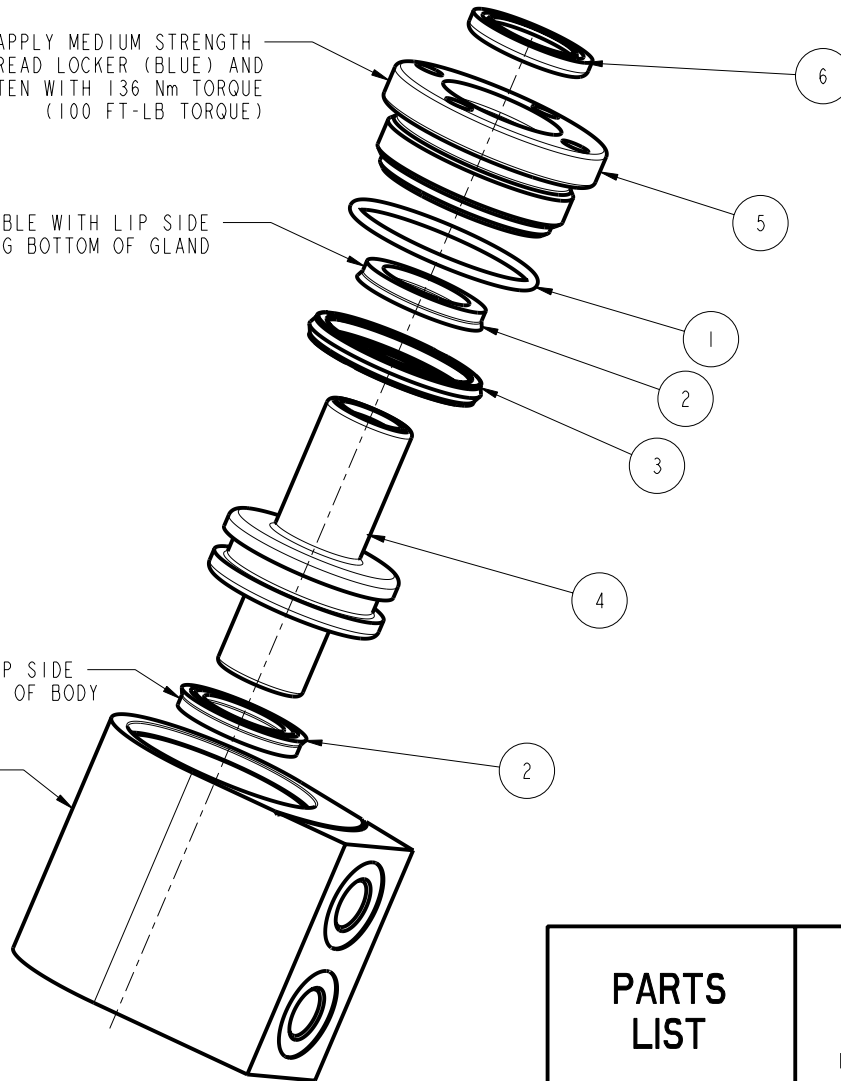
Lubricate seals with clean hydraulic oil prior to assembly.
DO NOT USE SILICONE BASED LUBRICANTS


APPLY MEDIUM STRENGTH
THREAD LOCKER (BLUE) AND
TIGHTEN WITH 136 Nm TORQUE
(100 FT-LB TORQUE)

ASSEMBLE WITH LIP SIDE
FACING BOTTOM OF GLAND

ASSEMBLE WITH LIP SIDE
FACING OPEN END OF BODY

BODY,
NOT REPLACEABLE



PARTS LIST	 VEKTEK VEKTEK, INC. 1334 E. SIXTH AVE. P.O. BOX 625 EMPORIA, KS. 66801 U.S.A.
	ASSEMBLIES AFFECTED 42022000 69350-20 / 67918
PARTS LIST, ASSY, CYL, HR, 20.6KN, DA	SIZE A
DATE: 12/15/94	MPL2032

J	2721	RELEASE	GAR	9/10/14
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY: BUSH	DRAWING STATUS: Released PRODUCTION APPROVED FOR RELEASED STATUS ONLY			
DATE: 12/15/94				

SHEET 1 OF 1