

NO	QTY	PART NO	DESCRIPTION	STD SEAL KIT	FKM SEAL KIT
1	1	39001015	O-RING, (-135)	X	39V01015
2	2	39011047	SEAL, LL, (1 X 1/8 X 1/8 X 1-1/4)	X	39052005
3	1	39053003	WIPER, PRESS-IN, (1)	X	X
4	1	48012000	PISTON, CYL, HR, 53.2 KN		
5	1	82032002	GLAND, CYL, HR, 11700&53.2KN, DA		
6	1	39H11032	SEAL, T, (1 13/16 X 5/32 X 2)	X	39V11032
N/A	N/A	46000043/96412	KIT, SEAL	NOTED	N/A
N/A	N/A	6V202220	KIT, SEAL, FKM	N/A	NOTED

Lubricate seals with clean hydraulic oil prior to assembly.
DO NOT USE SILICONE BASED LUBRICANTS

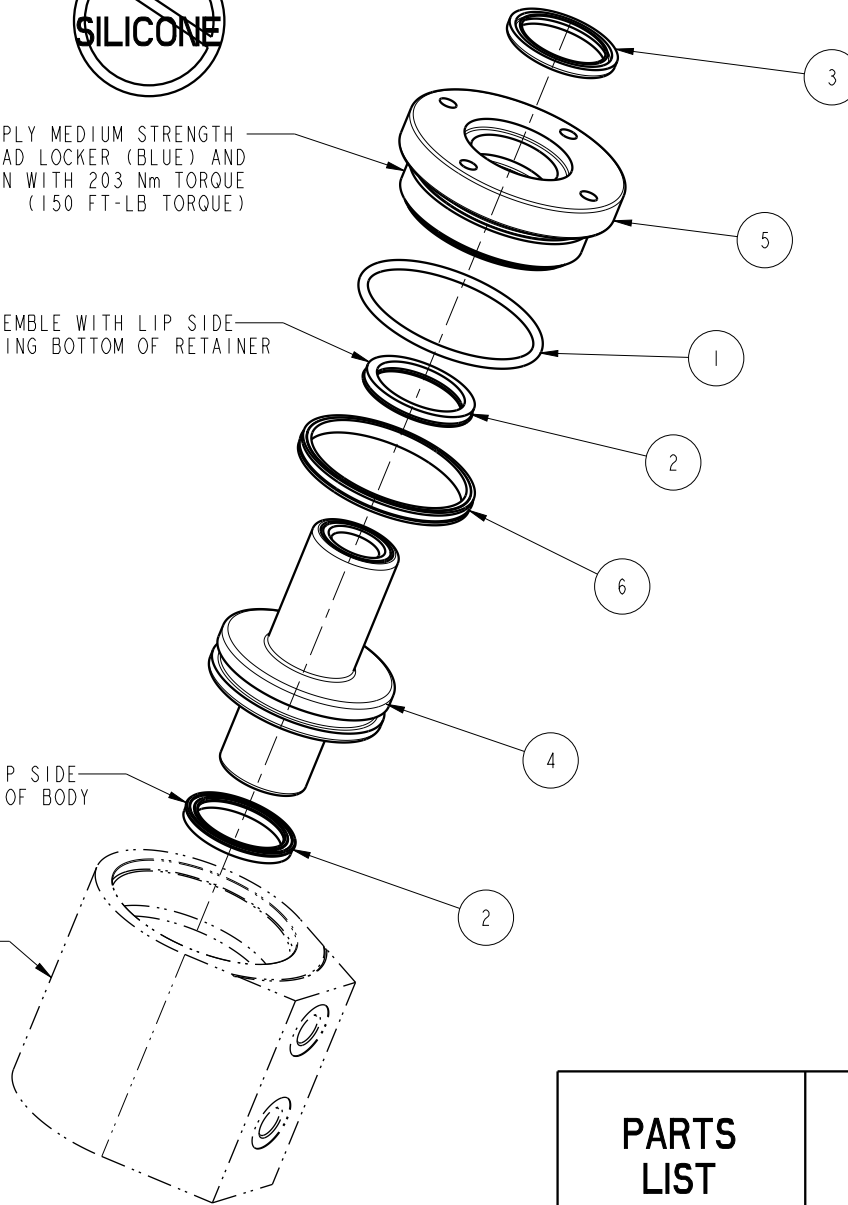


APPLY MEDIUM STRENGTH
THREAD LOCKER (BLUE) AND
TIGHTEN WITH 203 Nm TORQUE
(150 FT-LB TORQUE)

ASSEMBLE WITH LIP SIDE
FACING BOTTOM OF RETAINER

ASSEMBLE WITH LIP SIDE
FACING OPEN END OF BODY

BODY,
NOT REPLACEABLE



PARTS LIST



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED
42022002
69350-53 / 67959

PARTS LIST, ASSY, CYL, HR, 53.2 KN, DA

SIZE
A MPL2034

REV
J

J	3521	RELEASE	JDW	07/03/18
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY: BUSH	DRAWING STATUS: Released			
DATE: 12/15/94	PRODUCTION APPROVED FOR RELEASED STATUS ONLY			