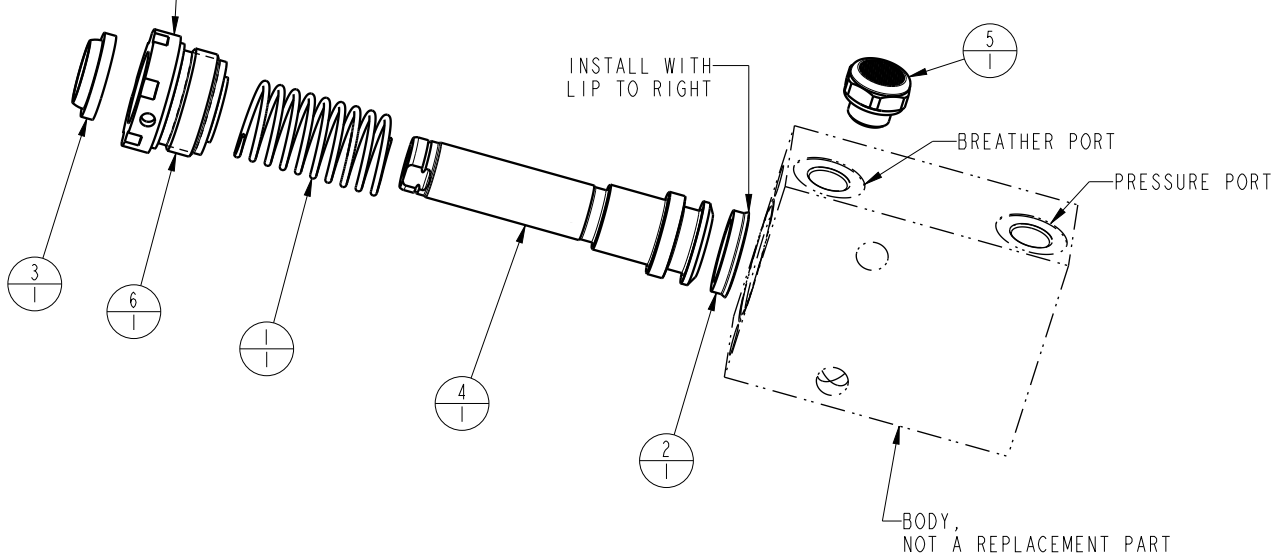


LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY. DO NOT USE SILICONE BASED LUBRICANTS.



TIGHTEN TO 75 Nm TORQUE (55 FT-LBS)
 USE VEKTEK TORQUE TOOL
 NEW STYLE TORQUE TOOL AT200081, 6 POINTED TOOL (CIRCA 2018)
 OLD STYLE TORQUE TOOL AT200080, 2 POINTED SPANNER HOLE TOOL



N/A	N/A	61201108	KIT, SPRING	N/A	N/A	NOTED
N/A	N/A	6V201108	KIT, SEAL, FKM	N/A	NOTED	N/A
N/A	N/A	46000035	KIT, SEAL, STANDARD	NOTED	N/A	N/A
6	1	82030802	GLAND, CYL, BB, DA, 2200			
5	1	49001904	BREATHER, 1/8 BSPP			
4	1	48010800	PISTON, CYL, BB, 10.1KN, 19 STRK			
3	1	39012011	WIPER, SNAP-IN, (1/2)	X	X	
2	1	39010013	SEAL, BEVEL, 9/16 X 3/32 X 3/4	X	39012000	
1	1	23313006	SPRING, COMPRESSION			X
No.	QTY	PART No.	DESCRIPTION	Standard Seal Kit	FKM Seal Kit	Spring Kit

PARTS LIST

ASSEMBLIES AFFECTED
42011001

VEKTEK, INC.
 1334 E. SIXTH AVE. P.O. BOX 625
 EMPORIA, KS. 66801 U.S.A.

REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE	ASSEMBLIES AFFECTED	PARTS LIST, ASSY, CYL, BB, 10, 1KN, 19 STRK, SA
DATE:	12/15/94	DRAWING STATUS: Released			SIZE	MPL2044
PRODUCTION APPROVED FOR RELEASED STATUS ONLY					FORM	FEG035_PL_ASIZE, REV. B