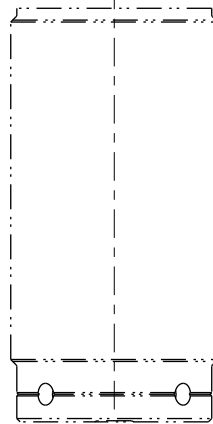
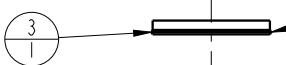
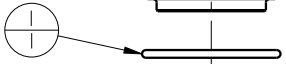
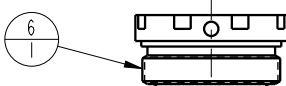
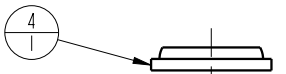


LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY. DO NOT USE SILICONE BASED LUBRICANTS.



TIGHTEN TO 75 Nm TORQUE ( 55 FT-LBS )  
 USE VEKTEK TORQUE TOOL  
 NEW STYLE TORQUE TOOL AT200103, 10 POINTED TOOL (CIRCA 2018)  
 OLD STYLE TORQUE TOOL AT200151, 2 POINTED SPANNER HOLE TOOL

INSTALL WITH LIPS DOWN

BODY,  
 NOT A REPLACEMENT PART

N/A	N/A	6V200209	KIT, SEAL, FKM	N/A	NOTED
N/A	N/A	46000032	KIT, SEAL, STANDARD	NOTED	N/A
6	1	82031002	GLAND,CYL, 3900 & 17.8 KN		
5	1	48011002	PISTON,CYL, 17.8 kN, 51 STRK		
4	1	39012008	WIPER,SNAP-IN, (13/16)	X	X
3	1	39011045	SEAL, LL, (13/16 X 1/8 X 1/8 X 1-1/16)	X	39012005
2	1	39010017	SEAL,CROWN, 13/16x1x5/32	X	39V10017
1	1	39001011	O-RING, (-024)	X	39012013
No.	QTY	PART No.	DESCRIPTION	Standard Seal Kit	FKM Seal Kit

**PARTS LIST**



VEKTEK, INC.  
 1334 E. SIXTH AVE. P.O. BOX 625  
 EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED: 42002001  
 PARTS LIST, ASSY, CYL, TB, 17.8KN, 51 STRK

J	4249	RELEASE	JDW	08/10/20
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	BUSH	<b>DRAWING STATUS: Released</b>		
DATE:	12/14/94	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

SIZE A: **MPL2050** REV J