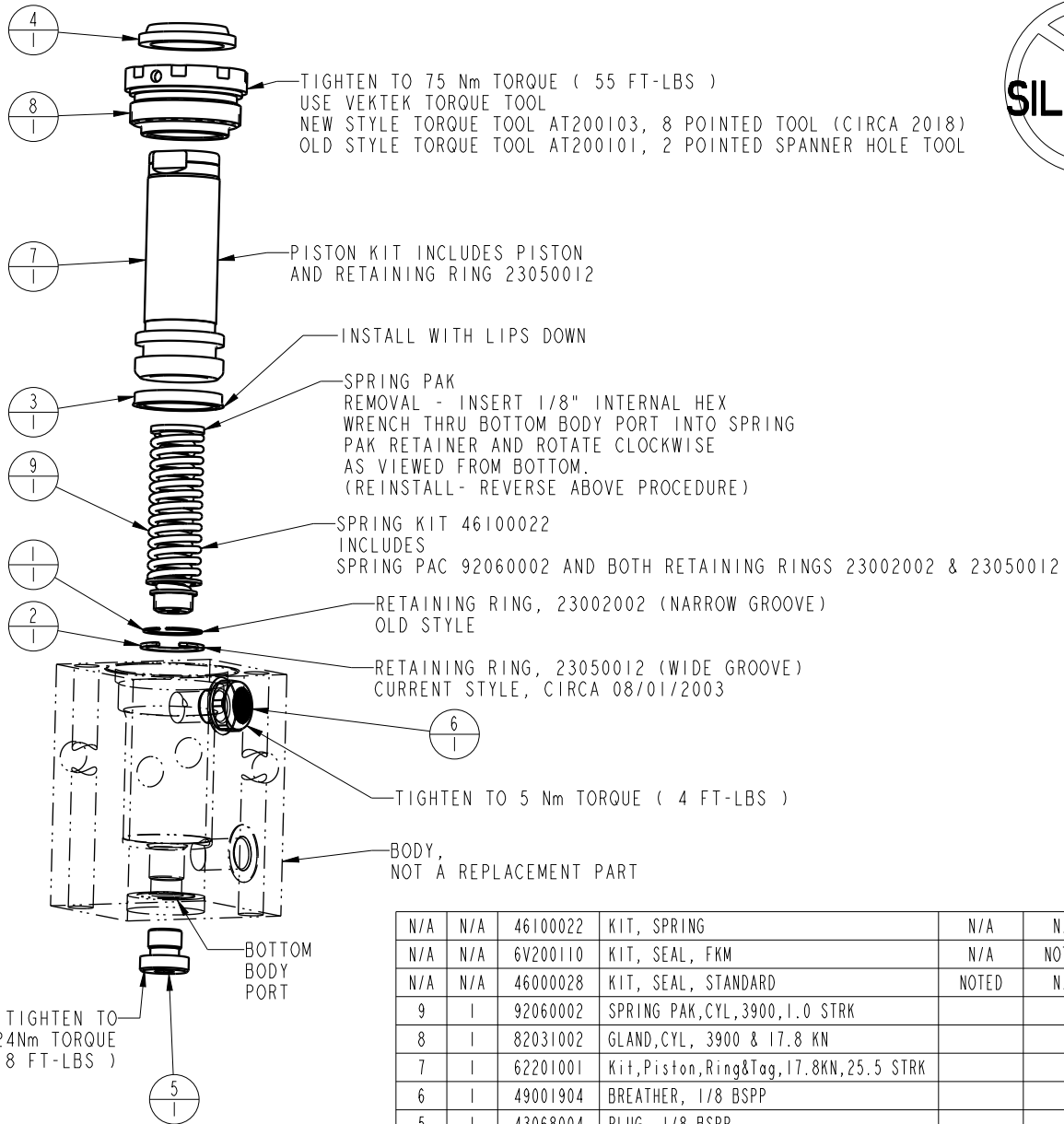


LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY. DO NOT USE SILICONE BASED LUBRICANTS.



N/A	N/A	46100022	KIT, SPRING	N/A	N/A	NOTED
N/A	N/A	6V200110	KIT, SEAL, FKM	N/A	NOTED	N/A
N/A	N/A	46000028	KIT, SEAL, STANDARD	NOTED	N/A	N/A
9	I	92060002	SPRING PAK,CYL,3900,1.0 STRK			X
8	I	82031002	GLAND,CYL, 3900 & 17.8 KN			
7	I	62201001	Kit,Piston, Ring&Tag,17.8KN,25.5 STRK			
6	I	49001904	BREATHER, 1/8 BSPP			
5	I	43068004	PLUG, 1/8 BSPP			
4	I	39012008	WIPER,SNAP-IN, (13/16)	X	X	
3	I	39010014	SEAL, BEVEL, 13/16 x 3/32 x I	X	39012001	
2	I	23050012	SNAP RING, INTERNAL			X
1	I	23002002	SNAP RING, INTERNAL			X
No.	QTY	PART No.	DESCRIPTION	Standard Seal Kit	FKM Seal Kit	Spring Kit

PARTS LIST



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED
42011003

PARTS LIST, ASSY,CYL,BB,17.8KN,25.5 STRK,SA

J	4249	RELEASE	JDW	08/11/20
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	BUSH	DRAWING STATUS: Released		
DATE:	12/15/94	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

SIZE A
MPL2052
REV J

FORM FEG035_PL_ASIZE, REV. B

SHEET 1 OF 1