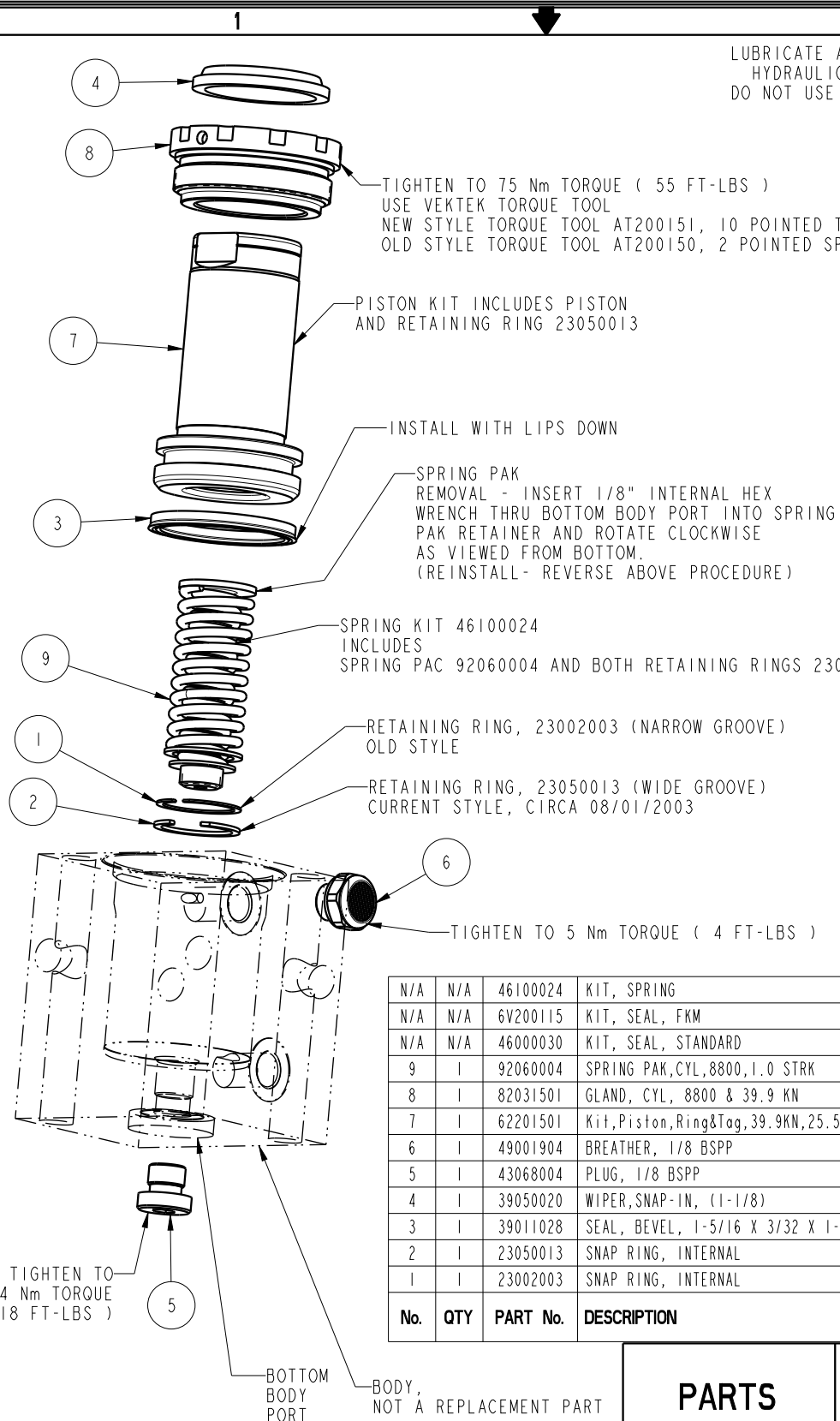


LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY. DO NOT USE SILICONE BASED LUBRICANTS.



TIGHTEN TO 75 Nm TORQUE (55 FT-LBS)
 USE VEKTEK TORQUE TOOL
 NEW STYLE TORQUE TOOL AT200151, 10 POINTED TOOL (CIRCA 2018)
 OLD STYLE TORQUE TOOL AT200150, 2 POINTED SPANNER HOLE TOOL

PISTON KIT INCLUDES PISTON AND RETAINING RING 23050013

INSTALL WITH LIPS DOWN

SPRING PAK REMOVAL - INSERT 1/8" INTERNAL HEX WRENCH THRU BOTTOM BODY PORT INTO SPRING PAK RETAINER AND ROTATE CLOCKWISE AS VIEWED FROM BOTTOM. (REINSTALL - REVERSE ABOVE PROCEDURE)

SPRING KIT 46100024 INCLUDES SPRING PAC 92060004 AND BOTH RETAINING RINGS 23002003 & 23050013

RETAINING RING, 23002003 (NARROW GROOVE) OLD STYLE

RETAINING RING, 23050013 (WIDE GROOVE) CURRENT STYLE, CIRCA 08/01/2003

TIGHTEN TO 5 Nm TORQUE (4 FT-LBS)

TIGHTEN TO 24 Nm TORQUE (18 FT-LBS)

BOTTOM BODY PORT
 BODY, NOT A REPLACEMENT PART

N/A	N/A	46100024	KIT, SPRING	N/A	N/A	NOTED
N/A	N/A	6V200115	KIT, SEAL, FKM	N/A	NOTED	N/A
N/A	N/A	46000030	KIT, SEAL, STANDARD	NOTED	N/A	N/A
9	I	92060004	SPRING PAK, CYL, 8800, 1.0 STRK			X
8	I	82031501	GLAND, CYL, 8800 & 39.9 KN			
7	I	62201501	Kit, Piston, Ring & Tag, 39.9KN, 25.5 STRK			
6	I	49001904	BREATHER, 1/8 BSPP			
5	I	43068004	PLUG, 1/8 BSPP			
4	I	39050020	WIPER, SNAP-IN, (1-1/8)	X	X	
3	I	39011028	SEAL, BEVEL, 1-5/16 X 3/32 X 1-1/2	X	39012015	
2	I	23050013	SNAP RING, INTERNAL			X
1	I	23002003	SNAP RING, INTERNAL			X
No.	QTY	PART No.	DESCRIPTION	Standard Seal Kit	FKM Seal Kit	Spring Kit

PARTS LIST



VEKTEK, INC.
 1334 E. SIXTH AVE. P.O. BOX 625
 EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED
 42011006

PARTS LIST, ASSY, CYL, BB, 39, 9KN, 25, 5 STRK, SA

J	4249	RELEASE	JDW	08/13/20
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	BUSH	DRAWING STATUS: Released		
DATE:	12/15/94	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

SIZE A
MPL2062
 REV J