


LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY. DO NOT USE SILICONE BASED LUBRICANTS.



No.	QTY	PART No.	DESCRIPTION	Std. Seal Kit	FKM Seal Kit	Spring Kit
N/A	N/A	46100027	SPRING KIT			NOTED
N/A	N/A	6V201110	SEAL KIT, FKM		NOTED	
N/A	N/A	46000036	SEAL KIT, STANDARD	NOTED		
9	1	82031002	GLAND,CYL, 3900 & 17.8 KN			
8	1	49001904	BREATHER, 1/8 BSPP			
7	1	48011002	PISTON,CYL, 17.8 kN, 51 STRK			
6	1	43068004	PLUG, SOCH, G1/8			
5	1	39012008	WIPER, SNAP-IN, (13/16)	X	X	
4	1	39011045	SEAL, LL, (13/16 X 1/8 X 1/8 X 1-1/16)	X	39012005	
3	1	39010014	SEAL, BEVEL, 13/16 x 3/32 x 1	X	39012001	
2	1	39001011	O-RING, (-024)	X	39012013	
1	1	23313018	SPRING, COMPRESSION			X

PARTS LIST	 VEKTEK VEKTEK, INC. 1334 E. SIXTH AVE. P.O. BOX 625 EMPORIA, KS. 66801 U.S.A.
	ASSEMBLIES AFFECTED 42511102 42511102F
PARTS LIST, ASSY, CYL, PULL, BB, 5,9KN, 51 STRK	SIZE A MPL2067

J	4030	RELEASE	JDW	02/18/20
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	BUSH	DRAWING STATUS: Released		
DATE:	12/15/94	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

SHEET 1 OF 1