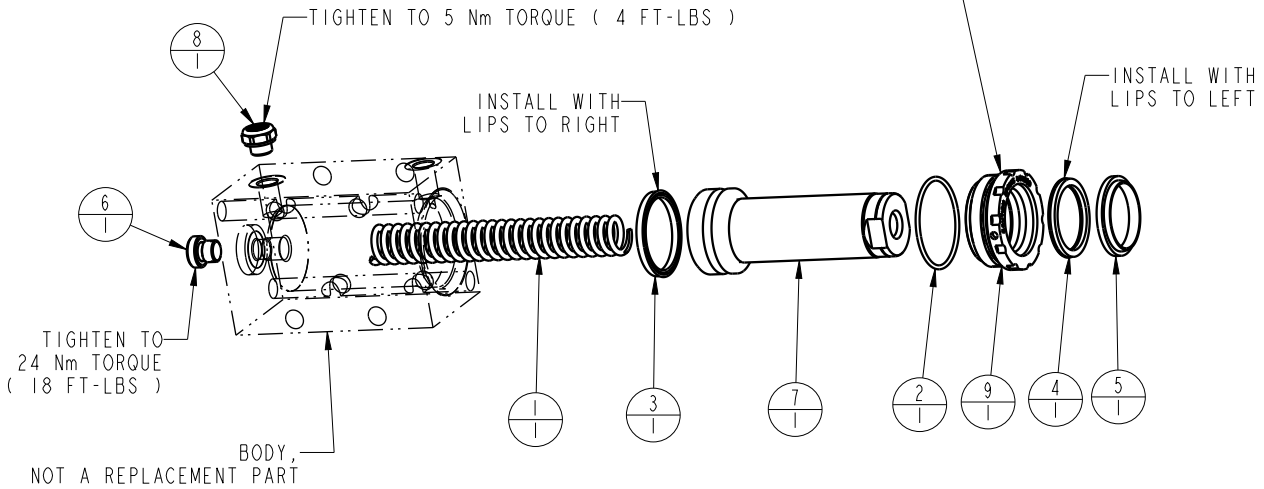


LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY. DO NOT USE SILICONE BASED LUBRICANTS.



TIGHTEN TO 75 Nm TORQUE (55 FT-LBS)
 USE VEKTEK TORQUE TOOL
 NEW STYLE TORQUE TOOL AT250150, 10 POINTED TOOL (CIRCA 2018)
 OLD STYLE TORQUE TOOL AT200150, 2 POINTED SPANNER HOLE TOOL



N/A	N/A	46100029	KIT, SPRING	N/A	N/A	NOTED
N/A	N/A	6V201115	KIT, SEAL, FKM	N/A	NOTED	N/A
N/A	N/A	46000037	KIT, SEAL, STANDARD	NOTED	N/A	N/A
9	1	82031501	GLAND, CYL, 8800 & 39.9 KN			
8	1	49001904	BREATHER, 1/8 BSPP			
7	1	48011502	PISTON, CYL, 39.9 kN, 51 STRK			
6	1	43068004	PLUG, SOCH, G1/8			
5	1	39050020	WIPER, SNAP-IN, (1-1/8)	X	X	
4	1	39011048	SEAL, LL, (1-1/8 X 1/8 X 1/8 X 1-3/8)	X	39012007	
3	1	39011028	SEAL, BEVEL, 1-5/16 X 3/32 X 1-1/2	X	39012015	
2	1	39001013	O-RING, (-029)	X	39012014	
1	1	23314013	SPRING, COMPRESSION			X
No.	QTY	PART No.	DESCRIPTION	Standard Seal Kit	FKM Seal Kit	Spring Kit

PARTS LIST



VEKTEK, INC.
 1334 E. SIXTH AVE. P.O. BOX 625
 EMPORIA, KS. 66801 U.S.A.

H	4258	RELEASE	JDW	08/15/20
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	BUSH	DRAWING STATUS: Released		
DATE:	12/15/94	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

ASSEMBLIES AFFECTED
 42511152

PARTS LIST, ASSY, CYL, PULL, BB, 17.5kN, 51 STRK	
SIZE A	MPL2069
REV H	

FORM FEG035_PL_ASIZE, REV. B

SHEET 1 OF 1