



LUBRICATE ALL SEALS WITH CLEAN  
HYDRAULIC OIL PRIOR TO ASSEMBLY.  
DO NOT USE SILICONE BASED LUBRICANTS.



N/A	N/A	46100014	SPRING KIT			NOTED
N/A	N/A	6V200105	SEAL KIT, FKM			NOTED
N/A	N/A	46000025	SEAL KIT, STANDARD		NOTED	
6	I	39V53001	WIPER, PRESS-IN, (1/4)	X	X	
5	I	82030502	GLAND, THRD CYL, 980 LB			
4	I	48010501	PISTON, CYL, TB, 4.4 KN, 9.5 STRK			
3	I	39010012	SEAL, BEVEL, 5/16 X 3/32 X 1/2	X	39V10012	
2	I	23312003	SPRING, COMPRESSION			X
1	I	23002004	RETAINING RING, SPIRAL, INTL	X	X	X
No.	QTY	PART No.	DESCRIPTION	Std. Seal Kit	FKM Seal Kit	Spring Kit

### PARTS LIST



VEKTEK, INC.  
1334 E. SIXTH AVE. P.O. BOX 625  
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED

PARTS LIST, ASSY, CYL, TB, 4.4KN, 9.5 STRK, SA

42001001

42001001F

SIZE  
A

MPL2076

REV  
L

L	4030	RELEASE	JDW	02/17/20
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY: BUSH	<b>DRAWING STATUS: Released</b>			
DATE: 12/13/94	PRODUCTION APPROVED FOR RELEASED STATUS ONLY			

FORM FEG035\_PL\_ASIZE, REV. B

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