



LUBRICATE ALL SEALS WITH CLEAN  
HYDRAULIC OIL PRIOR TO ASSEMBLY.  
DO NOT USE SILICONE BASED LUBRICANTS.



|     |     |          |                                 |              |              |            |
|-----|-----|----------|---------------------------------|--------------|--------------|------------|
| N/A | N/A | 46100015 | SPRING KIT                      |              |              | NOTED      |
| N/A | N/A | 6V200105 | SEAL KIT, FKM                   |              | NOTED        |            |
| N/A | N/A | 46000025 | SEAL KIT, STANDARD              | NOTED        |              |            |
| 6   | 1   | 39V53001 | WIPER,PRESS-IN, (1/4)           | X            | X            |            |
| 5   | 1   | 82030502 | GLAND, THRD CYL, 980 LB         |              |              |            |
| 4   | 1   | 48010502 | PISTON, CYL, TB, 4.4KN, 19 STRK |              |              |            |
| 3   | 1   | 39010012 | SEAL, BEVEL, 5/16 X 3/32 X 1/2  | X            | 39V10012     |            |
| 2   | 1   | 23312010 | SPRING, COMPRESSION             |              |              | X          |
| 1   | 1   | 23002004 | RETAINING RING, SPIRAL, INTL    | X            | X            | X          |
| No. | QTY | PART No. | DESCRIPTION                     | Std Seal Kit | FKM Seal Kit | Spring Kit |

### PARTS LIST

ASSEMBLIES AFFECTED  
42001010  
42001010F

VEKTEK, INC.  
1334 E. SIXTH AVE. P.O. BOX 625  
EMPORIA, KS. 66801 U.S.A.

PARTS LIST, ASSY,CYL,TB,4.4KN,19 STRK,SA

SIZE  
A

MPL2077

REV  
L

|                |  |                |            |          |
|----------------|--|----------------|------------|----------|
| L              | 4030   | RELEASE        | JDW        | 02/17/20 |
| REV            | IN ACCORDANCE WITH ECN                       | EFFECTIVE DATE | REVISED BY | DATE     |
| DRW BY: BUSH   | DRAWING STATUS: <b>Released</b>              |                |            |          |
| DATE: 06/28/95 | PRODUCTION APPROVED FOR RELEASED STATUS ONLY |                |            |          |