

No.	QTY	PART No.	DESCRIPTION	Std. Seal Kit	FKM Seal Kit
N/A	N/A	IS1505	INSTRUCTION SHEET, ARM INSTALLATION		
N/A	N/A	6V711036	SEAL KIT, FKM		NOTED
N/A	N/A	60711036	SEAL KIT, STANDARD	NOTED	
19	1	39V11051	WIPER, PRESS-IN, (1-1/2)	X	X
18	1	39H52000	SEAL, U-CUP, 1-1/2 x 1/8 x 1-3/4	X	39V52000
17	1	39H51002	O-RING, (-033)	X	39V51002
16	1	81592128	CAM, SC, LP, 7500, STR, LS, TC		
15	3	81532108	SEAT, BALL, SC, LP, TC		
14	3	81532107	RETAINER, SC, LP, TC		
13	1	81532105	CAP, END, SC, LP, 33kN/7500		
12	1	81512112	PLUNGER, SC, LP, 7500/33KN, DA, LS, TC		
11	2	43068006	PLUG, 1/4 BSPP MALE		
10	1	39054017	BU RING, (-033)	X	39054023
9	1	39054016	BU RING, (1.5x.125x.063)	X	X
8	1	39052030	SEAL, CROWN, 1-3/4x2-1/8x1/4	X	39V52030
7	2	39050042	O-RING, (-011)	X	39051025
6	3	23650004	BALL, TUNGSTEN-CARBIDE.250		
5	3	23350066	SPRING, COMPRESSION		
4	10	21500304	SHCS, M6 X 1.0-6G X 20MM		
3	2	21500200	WASHER		
2	3	21500031	SHCS, M5 X 0.8 X 14, ALY		
1	2	21500019	SCREW, CAP, BTNH, M3 X 6, ALY		

<h3>PARTS LIST</h3>		
	VEKTEK, INC. 1334 E. SIXTH AVE. P.O. BOX 625 EMPORIA, KS. 66801 U.S.A.	
ASSEMBLIES AFFECTED 41463326 41463326F	PARTS LIST, ASSY, SC, LP, TC, TF, 33KN, DA, STR, LS	
SIZE A	MPLV7159	REV A
FORM FEG035_PL_ASIZE, REV. B		

A	3884	RELEASE	JDW	07/16/19
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	JDW	DRAWING STATUS: Released		
DATE:	07/16/19	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

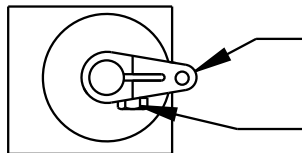
1 **2**

**READ ALL INSTRUCTIONS BEFORE INSTALLING ARMS
FAILURE TO FOLLOW INSTALLATION INSTRUCTIONS
WILL VOID PRODUCT WARRANTY !**

-Installing or Positioning of Low Profile Swing Clamp Arms-

**NOTE: If the arm is already installed on the plunger,
loosen the cap screw.**

**CAUTION: Never attempt to rotate the arm before loosening
the cap screw. This can damage the plunger rotating mechanism.**



- 1. Rotate the arm to the desired radial position.**
- 2. Tighten to the torque specification listed below.**

MODEL	TORQUE ft-lb	TORQUE N-m
50001b & 22Kn	115 ft-lb	156 N-m
75001b & 33Kn	225 ft-lb	305 N-m

**IT IS RECOMMEND THE CROSS BOLT
BE REPLACED IF THE ARM NEEDS
REMOVED AFTER IT HAS BEEN IN SERVICE.**

CROSS BOLT	CROSS BOLT	CROSS BOLT	CROSS BOLT
5000 & 22KN	5000 & 22KN	7500 & 33KN	7500 & 33KN
SHORT LONG DOUBLE	UPREACH	SHORT LONG DOUBLE	UPREACH
21-5000-24	21-5000-25	21-5000-28	21-5000-25

<h1>Instruction Sheet</h1>	<p>VEKTEK VEKTEK, INC. 1334 E. SIXTH AVE. P.O. BOX 625 EMPORIA, KS. 66801 U.S.A.</p>				
	Arm Installation Instruction Sheet Low Profile Swing Clamps				
<table border="1"> <tr> <td>SIZE A</td> <td style="font-size: 2em;">IS1505</td> <td>REV C</td> </tr> </table>	SIZE A	IS1505	REV C	<p style="font-size: 0.8em;">FORM FEG041-1S-ASIZE, REV. B</p>	
SIZE A	IS1505	REV C			

C	2799	RELEASE	JDW	01/29/15
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	MES	DRAWING STATUS: Released		
DATE:	08/01/05	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

SHEET 1 OF 1