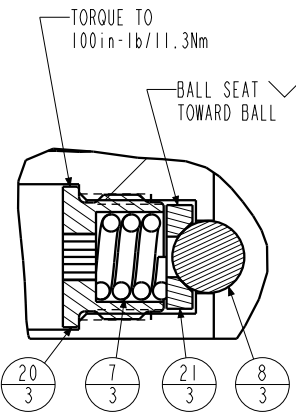


APPLY LUBRICANT TO ALL SEALS
PRIOR TO INSTALLATION.
DO NOT USE SILICONE TYPE LUBRICANTS.
FOR PROPER ARM MOUNTING SEE IS1505.



DETAIL A
SCALE 1.500

APPLY PRIMER N TO CAP SCREW,
PLUNGER AND BUSHING THREADS.
INSERT CAP SCREW THRU WASHER.
APPLY MEDIUM STRENGTH THREAD
LOCKER TO CAP SCREW THREAD
AND TORQUE TO 50 in-lb/5.6 Nm.
APPLY HIGH STRENGTH THREAD
LOCKER TO BUSHING THREAD AND
TORQUE TO 100 in-lb/11.3 Nm.

APPLY
MEDIUM STRENGTH
THREAD LOCKER.
TORQUE TO
100 in-lb/11.3 Nm

FACE CONCAVE
TO O-RING

FACE LIPS
TO TOP
OF CLAMP

TORQUE TO
23 ft-lb/31 Nm

TORQUE TO
11 in-lb/1.2 Nm

APPLY ANTI-SEIZE
TO THREADS.
TORQUE TO
30 ft-lb/40.7 Nm

N/A	N/A	IS1505	INSTRUCTION SHEET, ARM INSTALLATION		
N/A	N/A	N/A	SPRING KIT		
N/A	N/A	6V711050	SEAL KIT, FKM		
N/A	N/A	60711050	SEAL KIT, STANDARD		
27	1	39V11051	WIPER, PRESS-IN, (1-1/2)	X	X
26	1	39V10029	WIPER, PRESS-IN, (1/4)	X	X
25	1	39H52000	SEAL, U-CUP, 1-1/2 x 1/8 x 1-3/4	X	39V52000
24	1	39H51002	O-RING, (-033)	X	39V51002
23	1	81592137	CAM, SC, LP, 7500/33KN, LH, LS, TC, PR		
22	1	81542112	BASE, SC, BF, LP, 33KN, PR		
21	3	81532108	SEAT, BALL, SC, LP, TC		
20	3	81532107	RETAINER, SC, LP, TC		
19	1	81512122	PLUNGER, SC, LP, 7500/33KN, DA, LS, TC, PR		
18	1	81500054	ROD, ACTUATOR, SC, LP, BF, 7500/33KN, LS		
17	1	81500040	RING, LOCATOR, SC, LP, PR		
16	1	81500039	BUSHING, PLUNGER, PR, SC, LP		
15	2	43068006	PLUG, 1/4 BSPP MALE		
14	1	39054017	BU RING, (-033)	X	39054023
13	1	39054016	BU RING, (1.5x.125x.063)	X	X
12	1	39052043	SEAL, LL, (1/4 x 1/8 x 1/8 x 1/2)	X	39V52043
11	1	39052030	SEAL, CROWN, 1-3/4x2-1/8x1/4	X	39V52030
10	2	39051041	O-RING, (-006)	X	39V51041
9	2	39050042	O-RING, (-011)	X	39051025
8	3	23650004	BALL, TUNGSTEN-CARBIDE.250		
7	3	23350066	SPRING, COMPRESSION		
6	10	21500305	SHCS, M8 X 1.25-6G X 30MM		
5	2	21500200	WASHER		
4	3	21500031	SHCS, M5 X 0.8 X 14, ALY		
3	2	21500019	SCREW, CAP, BTNH, M3 X 6, ALY		
2	1	21430022	WASHER		
1	1	21410049	SCREW, CAP, SOCH, 8-32 X 3/8, ALY		
No.	QTY	PART No.	DESCRIPTION	Std. Seal Kit	FKM Seal Kit

PARTS LIST



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED
41423327PR
41423327PRF

PARTS LIST, ASSY, SC, LP, TC, BF, 33KN, DA, LH, LS, PR

SIZE
A MPLV7260

REV
A

SHEET 1 OF 1

A	3677	RELEASE	JDW	03/04/19
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	JDW	DRAWING STATUS: Released		
DATE:	03/04/19	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

