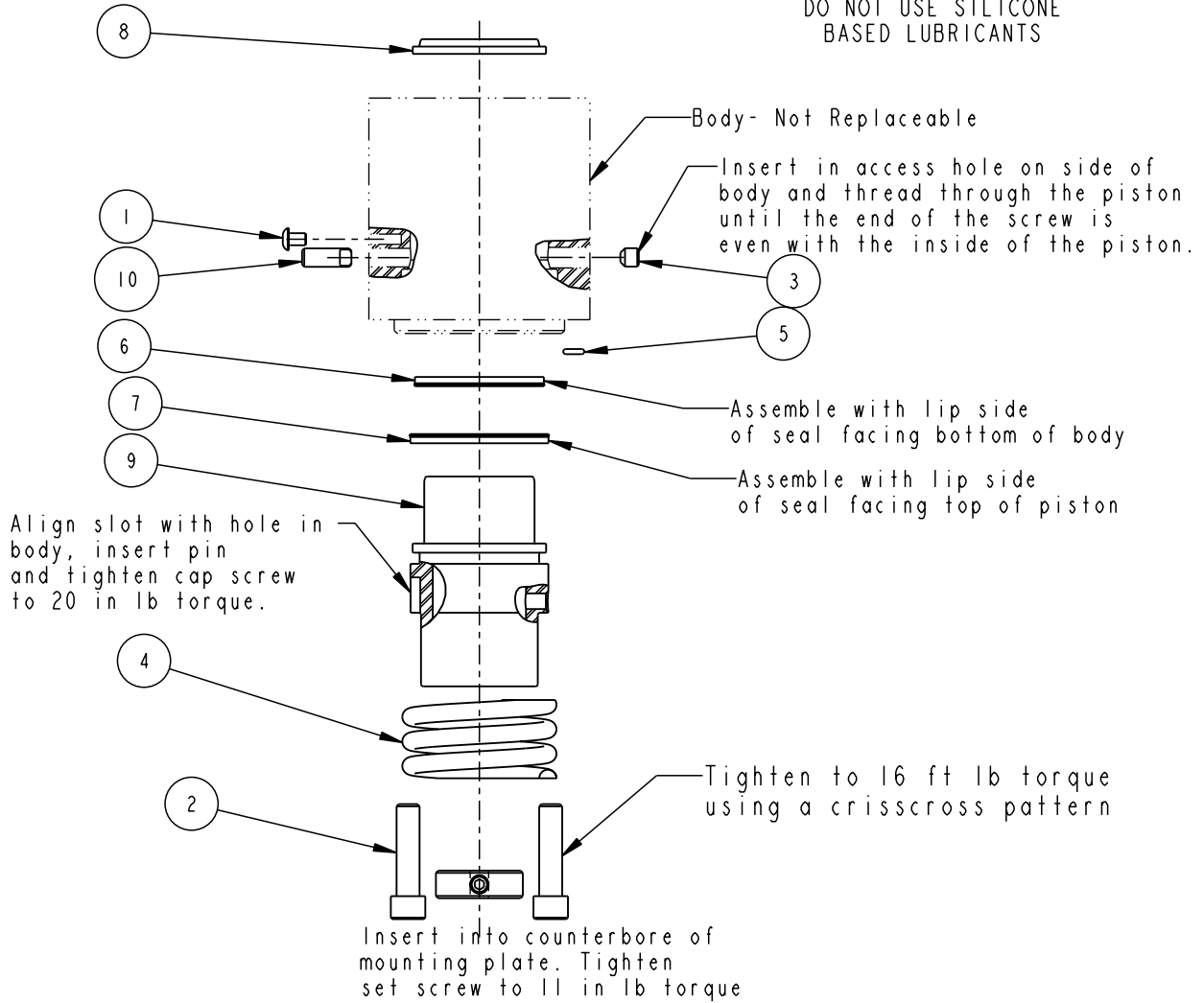


Lubricate all seals with clean hydraulic oil prior to assembly.
DO NOT USE SILICONE BASED LUBRICANTS




No.	QTY	PART No.	DESCRIPTION
11	1	81591901	LOCATOR, VISE, COLLET
10	1	81591900	PIN, GUIDE, VISE, COLLET
9	1	81511900	PISTON, VISE, COLLET
8	1	39011077	SEAL, WIPER, SNAP-IN, (1-1/2), 90, AU
7	1	39011076	SEAL, LOADED LIP
6	1	39011075	SEAL, LOADED LIP
5	1	39000053	O-RING
4	1	23315002	SPRING
3	2	21440006	SHSS, FLAT POINT, SELF-LOCKING
2	4	21411010	SCREW, CAP, SOCH, 5/16-18 XI 14, ALY
1	1	21410006	BUTTON HEAD CAP SCREW

Standard Seal Kit 60-1221-19	Fluorocarbon Seal Kit 6V-1221-19	Spring Kit 61-1551-19
39-0110-76	39-V110-76	39-0000-53
39-0110-77	39-V110-77	23-3150-02
39-0000-53	39-V000-53	
39-0110-75	39-V110-75	

PARTS LIST

Model Number 15-511-01



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

PARTS LIST, ASSY, BODY, VISE, COLLET	
SIZE A	REV F

F 1636	RELEASE	MES	02-19-07
REV IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY: JACOB	DRAWING STATUS: Released		
DATE: 02-04-94	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		