



NO	QTY	PART NO	DESCRIPTION	STD SEAL KIT
1	2	21500061	SCREW, CAP, BTNH, M2.5 X 4, SSTL	
2	2	21500317	SCREW, SET, CUP PT, M4 X .7 X 8	
3	4	23050031	RING, RTNG, EXT, 0.197	X
4	8	23050032	RING, RTNG, EXT, 0.236	X
5	1	23050050	RETAINING RING, SPIRAL, INTL	X
6	2	30601122	PLUG, SOCH, SAE 2	
7	2	30601144	PLUG, SOCH, SAE 4	
8	2	30871120	ASSY, ADAPTER, SC, TF, MM	X
9	2	39050036	O-RING, (-009)	X*
10	2	39050042	O-RING, (-011)	X*
11	1	39051149	O-RING, (20mm X 2)	X
12	1	39052059	SEAL, ROD, RSD, 12, 85A, AU	X
13	1	39053040	SEAL, WIPER, SNAP IN, WED, 12, 94A, AU	X
14	1	39056031	SEAL, CAP, PISTON, 15, 94A, AU	X
15	4	81600145	LINK, LC, 7MPa, 25B	
16	4	81600150	PIN, LINK, LC, 7MPa, 25B	
17	2	81600155	PIN, PLUNGER, LC, 7MPa, 25B	
18	1	81600271	CAP, LC, TL360, 1000/4.36kN	
19	1	81600280	PIVOT, TL360-TWIN, 1100 LB	
20	2	81600283	COVER, PIVOT, TL360-TWIN, 1100 LB	
21	1	81600292	PLUNGER, TL360-TWIN, 1100 LB	
N/A	N/A	60160206	KIT, SEAL, ASSY, LC, TL360-TWIN, DA, 1100LB	NOTED

*NOTE: ITEMS INCLUDED IN NO.8

BODY SUB ASSEMBLY
NOT A REPLACEMENT PART

*TORQUE TO
20 IN-LB/ 2.2 Nm
TORQUE WHILE
CLAMPING OVER
WORKPIECE AT
OPERATION PRESSURE

TORQUE TO
7 FT-LB/9.5 Nm

TORQUE TO
2 FT-LB/2.7 Nm

SEE DETAIL A

*NOTE: LINK CLAMP
16-3215-20 REVISIONS
A USES SET SCREW 21440043

TORQUE TO
20 FT-LB/ 27.1 Nm

TORQUE TO
7 IN-LB/0.8 Nm
APPLY MEDIUM STRENGTH
THREAD-LOCKER

GREASE PACKET
INCLUDED IN SEAL KIT

DETAIL A
SCALE 1:200

PARTS LIST



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED

16-3215-20

PARTS LIST, ASSY, LC, TL360-TWIN, DA, 1100LB

ROTARY LUG

SIZE
A

PL1626

REV
B

FORM FEG035_PL_ASIZE, REV. B

B	5051	RELEASE	ALS	2/28/23
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	A. THOMSEN	DRAWING STATUS: Released		
DATE:	5-MAY-2020	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

SHEET 1 OF 1