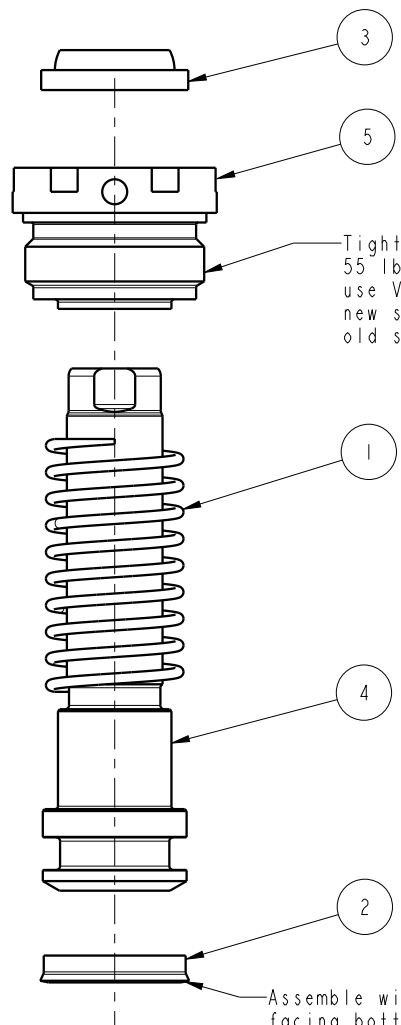
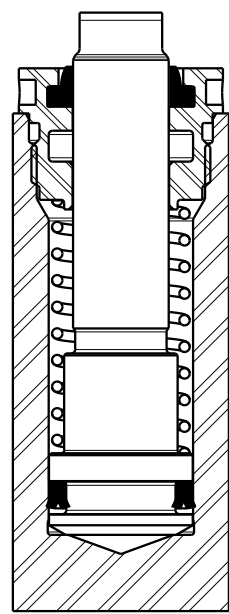


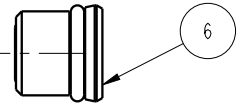
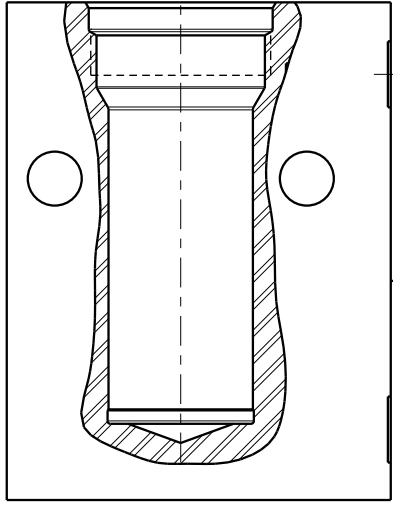
Lubricate all seals with clean hydraulic fluid prior to assembly.
Do not use silicone based lubricants.



Tighten to 55 lbf·ft torque
use Vektek torque tool
new style torque tool AT200081 (6 pt)
old style torque tool AT200080 (2 pt)



Assemble with lip side facing bottom of piston



Standard Seal Kit 60-2011-08	Fluorocarbon Seal Kit 6V-2011-08	Spring Kit 61-2004-08
39-0100-13	39-0120-00	23-3130-06
39-0110-17	39-0120-11	

No.	QTY	PART No.	DESCRIPTION
6	1	92090001	ASSY, BREATHER, SAE #4
5	1	82030802	GLAND, CYL, BB, DA, 2200
4	1	82010804	PISTON, CYL, BB, 2200, .75 STRK
3	1	39011017	WIPER, SNAP-IN, (1/2
2	1	39010013	SEAL, BEVEL, 9/16 X 3/32 X 3/4
1	1	23313006	SPRING, COMPRESSION

PARTS LIST



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

Model Number
20-1108-01
20-1108-01F

ASSY, CYL, BB, 2200, .75 STRK, SA

SIZE
A

PL-2044

REV
F

FORM FEG035_PL_ASIZE, REV. B

F	4701	RELEASE	RLK	6/6/22
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	JACOB	DRAWING STATUS: Released		
DATE:	7-6-90	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		