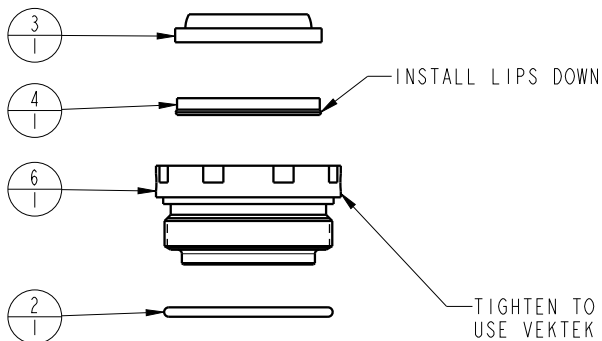
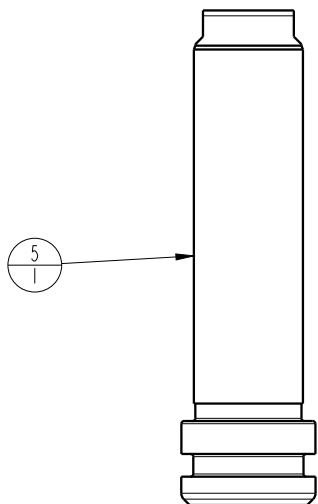


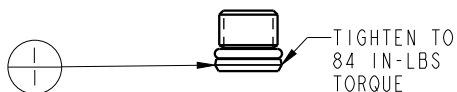
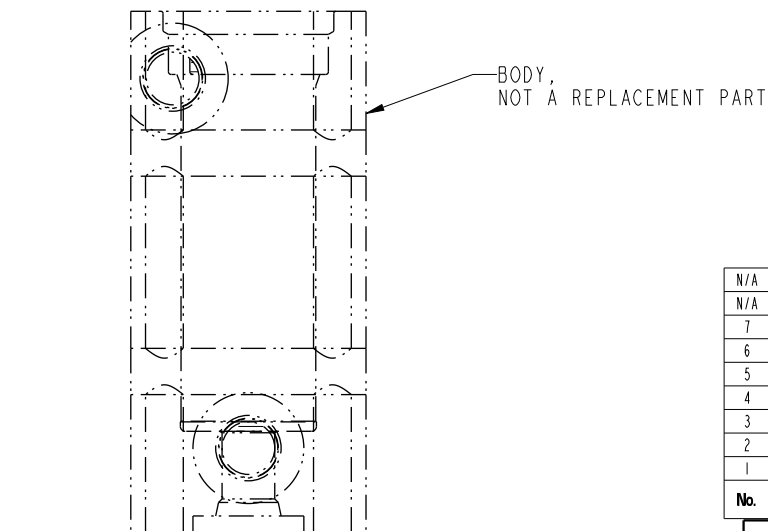
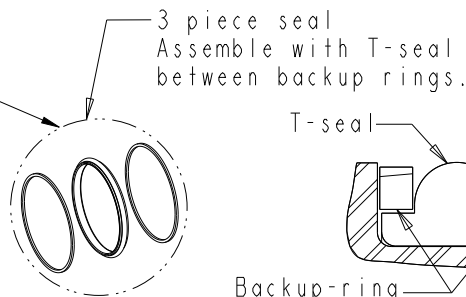
LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY. DO NOT USE SILICONE BASED LUBRICANTS.



TIGHTEN TO 55 FT-LBS TORQUE
 USE VEKTEK TORQUE TOOL
 NEW STYLE TORQUE TOOL AT200103, 8 POINTED TOOL (CIRCA 2018)
 OLD STYLE TORQUE TOOL AT200101, 2 POINTED SPANNER HOLE TOOL



T-SEAL
 INSTALLATION INFO



(WEIGHT 3.17 LBS)

N/A	N/A	6V200209	SEAL KIT, FKM		NOTED
N/A	N/A	60200210	SEAL KIT, STANDARD		NOTED
7	I	39H10017	SEAL, T, (13/16 X 5/32 X 1)	X	39V10017
6	I	82031002	GLAND, CYL, 3900 & 17.8 KN		
5	I	82011006	PISTON, CYL, 3900, 2 STRK		
4	I	39011045	SEAL, LL, (13/16 X 1/8 X 1/8 X 1-1/16)	X	39012005
3	I	39011018	WIPER, SNAP-IN, (13/16)	X	39012008
2	I	39001011	O-RING, (-024)	X	39012013
1	I	30601144	PLUG, SOCH, SAE 4		
No.	QTY	PART No.	DESCRIPTION	Std. Seal Kit	FKM Seal Kit

PARTS LIST



VEKTEK, INC.
 1334 E. SIXTH AVE. P.O. BOX 625
 EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED
 20121002
 20121002F

PARTS LIST, ASSY, CYL, BB, 3900, 2 STRK, DA

SIZE
 A PL2056

REV
 G

G	4312	RELEASE	JDW	04/18/21
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	JACOB	DRAWING STATUS: Released		
DATE:	08/06/90	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

FORM FEG035_PL_ASIZE, REV. B

SHEET 1 OF 1