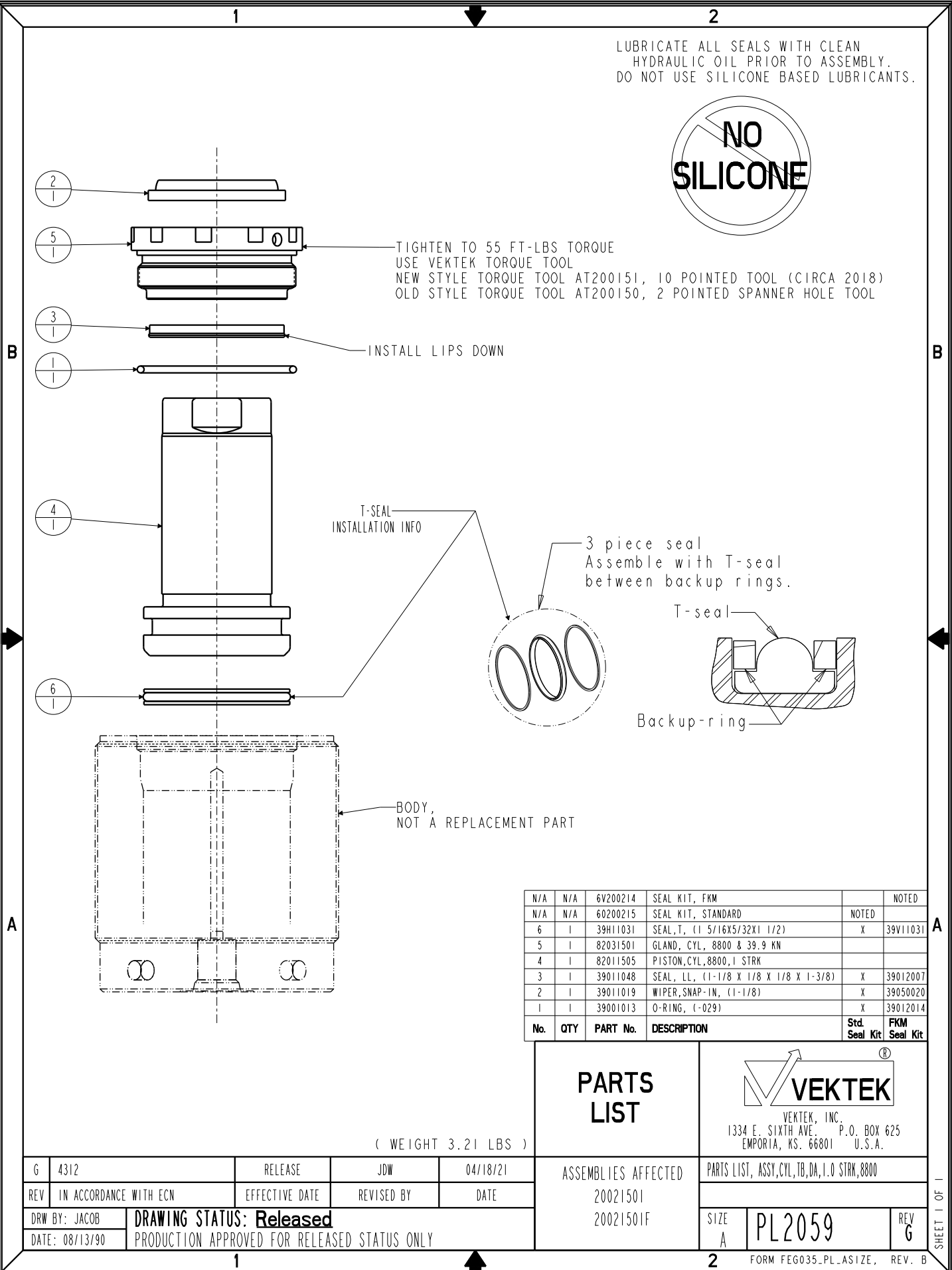


LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY. DO NOT USE SILICONE BASED LUBRICANTS.

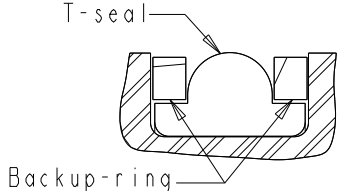


TIGHTEN TO 55 FT-LBS TORQUE
USE VEKTEK TORQUE TOOL
NEW STYLE TORQUE TOOL AT200151, 10 POINTED TOOL (CIRCA 2018)
OLD STYLE TORQUE TOOL AT200150, 2 POINTED SPANNER HOLE TOOL

INSTALL LIPS DOWN

T-SEAL
INSTALLATION INFO

3 piece seal
Assemble with T-seal
between backup rings.



BODY,
NOT A REPLACEMENT PART

N/A	N/A	6V200214	SEAL KIT, FKM		NOTED
N/A	N/A	60200215	SEAL KIT, STANDARD		NOTED
6	1	39H11031	SEAL, T, (1 5/16X5/32X1 1/2)	X	39V11031
5	1	82031501	GLAND, CYL, 8800 & 39.9 KN		
4	1	82011505	PISTON, CYL, 8800, 1 STRK		
3	1	39011048	SEAL, LL, (1-1/8 X 1/8 X 1/8 X 1-3/8)	X	39012007
2	1	39011019	WIPER, SNAP-IN, (1-1/8)	X	39050020
1	1	39001013	O-RING, (-029)	X	39012014
No.	QTY	PART No.	DESCRIPTION	Std. Seal Kit	FKM Seal Kit

PARTS LIST

(WEIGHT 3.21 LBS)

ASSEMBLIES AFFECTED
20021501
20021501F

VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

PARTS LIST, ASSY, CYL, TB, DA, 1.0 STRK, 8800	
SIZE A	PL2059
REV G	

FORM FEG035_PL_ASIZE, REV. B

G	4312	RELEASE	JDW	04/18/21
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	JACOB	DRAWING STATUS: Released		
DATE:	08/13/90	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		