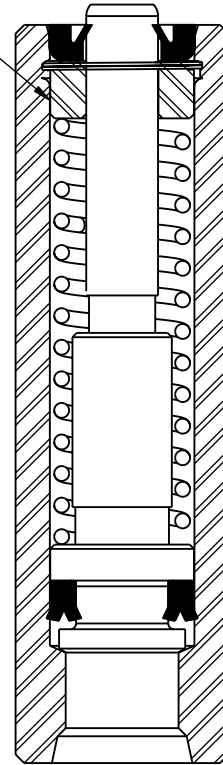
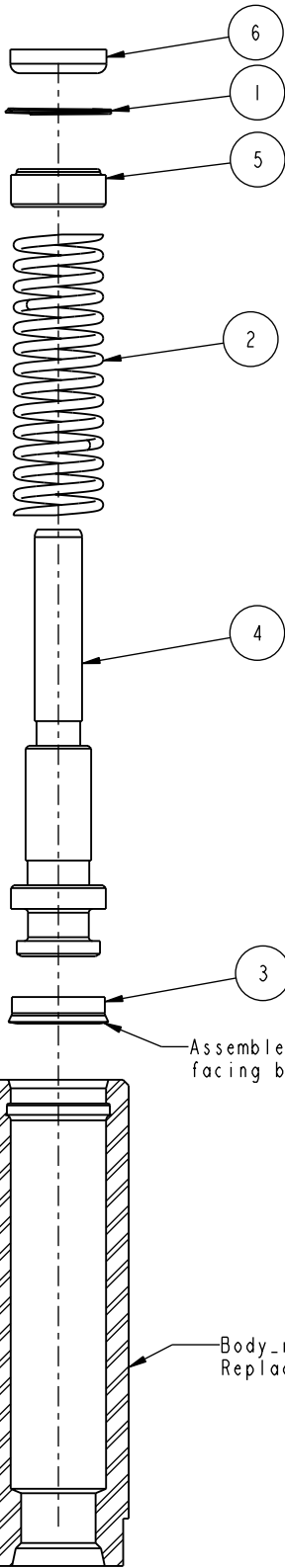


Lubricate all seals with clean hydraulic fluid prior to assembly.  
Do not use silicone based lubricants.

Must be installed with recess out. Depress gland to allow retaining ring to expand into groove.



Standard Seal Kit	Fluorocarbon Seal Kit	Spring Kit
60-2001-05	6V-2001-05	61-2002-05
39-0100-12	39-V100-12	23-3120-10
39-V530-01	39-V530-01	23-0020-04
23-0020-04	23-0020-04	

No.	QTY	PART No.	DESCRIPTION
6	1	39V53001	WIPER, PRESS-IN
5	1	82030502	GLAND, THRD CYL, 980 LB
4	1	82010502	PISTON, CYL, 980, .75 STRK
3	1	39010012	SEAL, BEVEL, 5/16 X 3/32 X 1/2
2	1	23312010	SPRING
1	1	23002004	RETAINING RING, SPIRAL, INTL

### PARTS LIST



VEKTEK, INC.  
1334 E. SIXTH AVE. P.O. BOX 625  
EMPORIA, KS. 66801 U.S.A.

Model Number  
**20-0105-07**  
**20-0105-07F**

ASSY, CYL, TB, 980, .75 STRK, SA

SIZE  
A

**PL-2077**

REV  
**G**

SHEET 1 OF 1

G	2111	RELEASE	MES	10-19-09
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	JACOB	DRAWING STATUS: Released		
DATE:	08-09-94	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

FORM FEG035\_PL\_ASIZE, REV. A