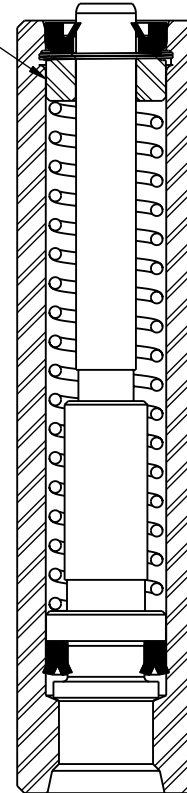
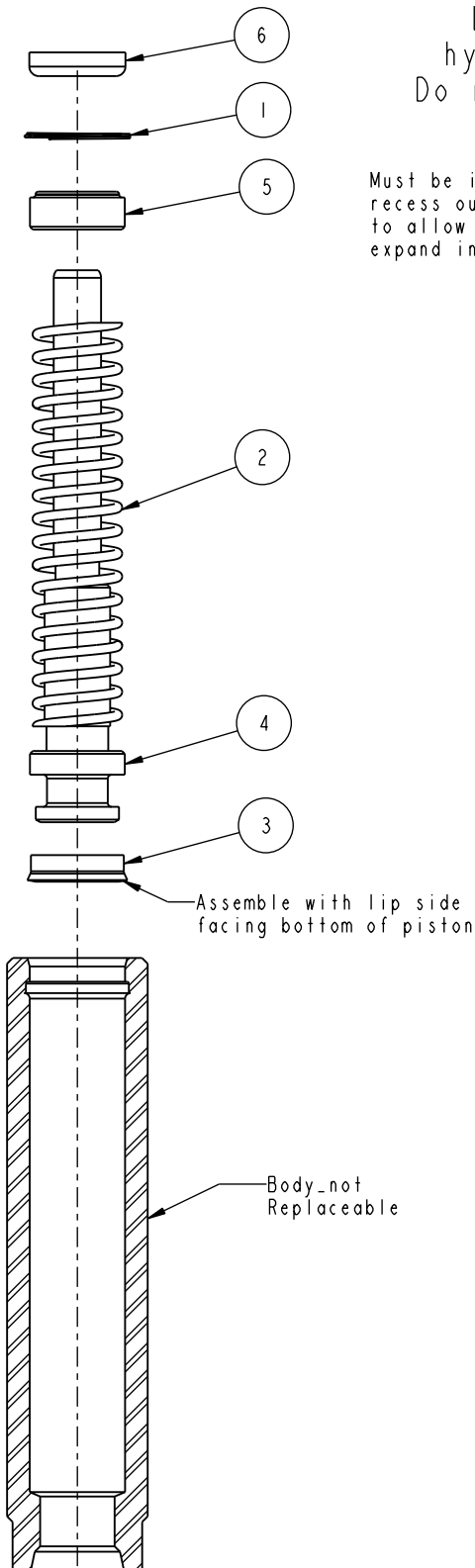


Lubricate all seals with clean hydraulic fluid prior to assembly.  
Do not use silicone based lubricants.

Must be installed with recess out. Depress gland to allow retaining ring to expand into groove.



Standard Seal Kit 60-2001-05	Fluorocarbon Seal Kit 6V-2001-05	Spring Kit 61-2003-05
39-0100-12	39-V100-12	23-3120-09
39-V530-01	39-V530-01	23-0020-04
23-0020-04	23-0020-04	

No.	QTY	PART No.	DESCRIPTION
6	1	39V53001	WIPER, PRESS-IN
5	1	82030502	GLAND, THRD CYL, 980 LB
4	1	82010503	PISTON, CYL, 980, 1.25 STRK
3	1	39010012	SEAL, BEVEL, 5/16 X 3/32 X 1/2
2	1	23312009	SPRING
1	1	23002004	RETAINING RING, SPIRAL, INTL

### PARTS LIST



VEKTEK, INC.  
1334 E. SIXTH AVE. P.O. BOX 625  
EMPORIA, KS. 66801 U.S.A.

Model Number  
20-0105-12  
20-0105-12F

ASSY, CYL, TB, 980, 1.25 STRK, SA

SIZE  
A

PL-2078

REV  
G

FORM FEG035\_PL\_ASIZE, REV. A

G	2111	RELEASE	MES	10-19-09
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	JACOB	DRAWING STATUS: Released		
DATE:	11-04-94	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

SHEET 1 OF 1