

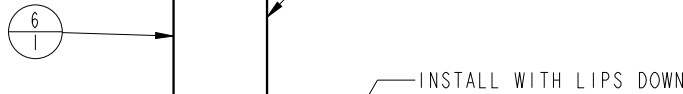
LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY. DO NOT USE SILICONE BASED LUBRICANTS.



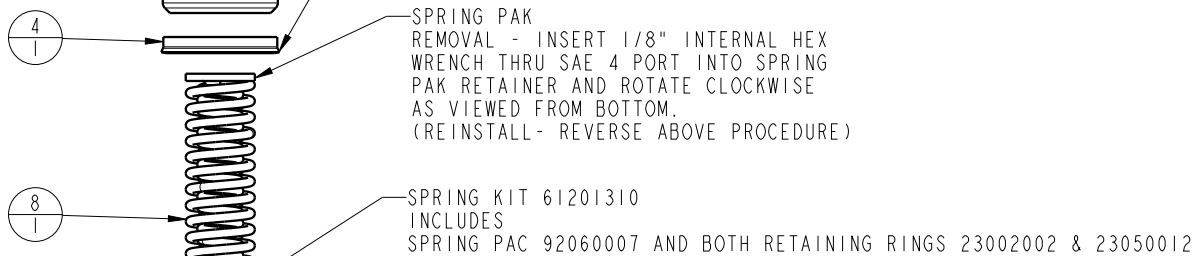
TIGHTEN TO 55 FT-LBS TORQUE  
USE VEKTEK TORQUE TOOL  
NEW STYLE TORQUE TOOL AT200103 (8 PT)  
OLD STYLE TORQUE TOOL AT200101 (2 PT)



PISTON KIT INCLUDES PISTON AND RETAINING RING 23050012



INSTALL WITH LIPS DOWN  
SPRING PAK REMOVAL - INSERT 1/8" INTERNAL HEX WRENCH THRU SAE 4 PORT INTO SPRING PAK RETAINER AND ROTATE CLOCKWISE AS VIEWED FROM BOTTOM. (REINSTALL - REVERSE ABOVE PROCEDURE)



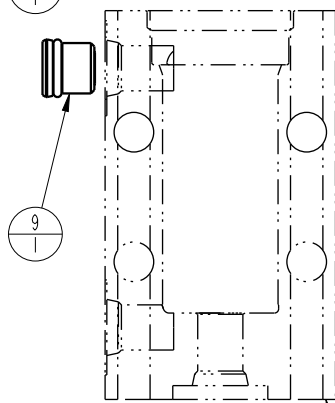
SPRING KIT 61201310 INCLUDES SPRING PAC 92060007 AND BOTH RETAINING RINGS 23002002 & 23050012



RETAINING RING, 23002002 (NARROW GROOVE) OLD STYLE



RETAINING RING, 23050012 (WIDE GROOVE) CURRENT STYLE, CIRCA 08/01/2003



BODY, NOT A REPLACEMENT PART

TIGHTEN SAE 4 SOCH PLUG AND SAE 4 BREATHER ASSEMBLY TO 7 FT-LBS TORQUE

N/A	N/A	61201310	KIT, SPRING	N/A	N/A	NOTED
N/A	N/A	6V200110	KIT, SEAL, FKM	N/A	NOTED	N/A
N/A	N/A	60200110	KIT, SEAL, STANDARD	NOTED	N/A	N/A
9	1	92090001	ASSY, BREATHER, SAE #4			
8	1	92060007	SPRING PAK,CYL,3900,1.5 STRK			X
7	1	82031002	GLAND,CYL, 3900 & 17.8 KN			
6	1	62201007	Kit,Piston,Ring&Tag,3900,1.5 STRK			
5	1	39011018	WIPER,SNAP-IN, (13/16)	X	39012008	
4	1	39010014	SEAL, BEVEL, 13/16 x 3/32 x 1	X	39012001	
3	1	30601144	PLUG, SOCH, SAE 4			
2	1	23050012	SNAP RING, INTERNAL			X
1	1	23002002	SNAP RING, INTERNAL			X
No.	QTY	PART No.	DESCRIPTION	Standard Seal Kit	FKM Seal Kit	Spring Kit

### PARTS LIST



VEKTEK, INC.  
1334 E. SIXTH AVE. P.O. BOX 625  
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED

PARTS LIST, ASSY,CYL,BB,3900,1.5 STRK,SA

20111004

20111004F

SIZE  
A

PL2087

REV  
J

SHEET 1 OF 1

J	4701	RELEASE	RLK	6/16/22
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	JACOB	<b>DRAWING STATUS: Released</b>		
DATE:	06/21/96	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

FORM FEG035\_PL\_ASIZE, REV. B