



Lubricate all seals with clean hydraulic fluid prior to assembly.

Assemble with lip side facing bottom of body

TIGHTEN TO 50±10 IN-LBS TORQUE

Body- Not Replaceable

Item 6, 3 piece seal. Assemble with T-seal between backup rings

T-seal

Backup rings

Standard Seal Kit	Fluorocarbon Seal Kit
60-2502-02	6V-2502-02
39-T550-04	39-T550-04
39-H110-56	39-V110-56
39-0110-60	39-0520-15
39-0110-61	39-0530-05

No.	QTY	PART No.	DESCRIPTION
7	1	39T55004	GASKET, (-134)
6	1	39H11056	SEAL,T, (1 9/16X5/32X1 3/4)
5	1	81531800	RETAINER, SC, 5000
4	1	81511800	PLUNGER, SC, 5000#
3	1	39011061	WIPER,SNAP-IN, (1-1/4)
2	1	39011060	SEAL,BEVEL W/HEEL INSERT,1-1/4 x1/8 x1-1/2
1	1	30601130	ASSY, PLUG, SOCH, SAE 3

**PARTS LIST**



VEKTEK, INC.  
1334 E. SIXTH AVE. P.O. BOX 625  
EMPORIA, KS. 66801 U.S.A.

Model Number  
25-0218-00  
25-0218-00F

PARTS LIST, ASSY, CYL, PP, TB, 12000

M	3449	RELEASE	JDW	03/31/18
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY: BUSH	DRAWING STATUS: Released			
DATE:08-06-96	PRODUCTION APPROVED FOR RELEASED STATUS ONLY			

SIZE A	PL2116	REV M
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FORM FEG035\_PL\_ASIZE, REV. B

SHEET 1 OF 1