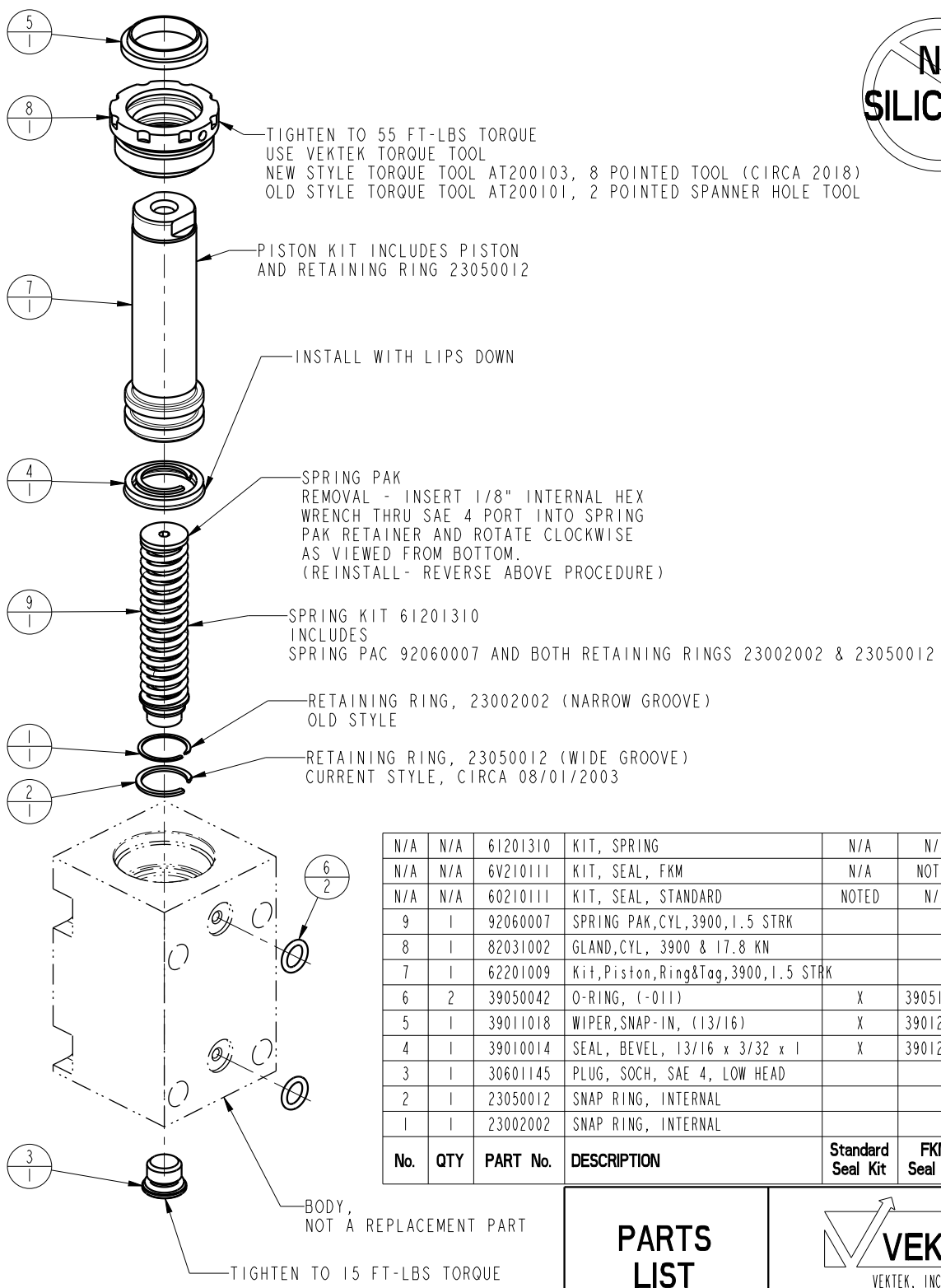


LUBRICATE ALL SEALS WITH CLEAN  
HYDRAULIC OIL PRIOR TO ASSEMBLY.  
DO NOT USE SILICONE BASED LUBRICANTS.



N/A	N/A	61201310	KIT, SPRING	N/A	N/A	NOTED
N/A	N/A	6V210111	KIT, SEAL, FKM	N/A	NOTED	N/A
N/A	N/A	60210111	KIT, SEAL, STANDARD	NOTED	N/A	N/A
9	1	92060007	SPRING PAK,CYL,3900,1.5 STRK			X
8	1	82031002	GLAND,CYL, 3900 & 17.8 KN			
7	1	62201009	Kit,Piston, Ring&Tag,3900,1.5 STRK			
6	2	39050042	O-RING, (-O11)	X	39051025	
5	1	39011018	WIPER,SNAP-IN, (13/16)	X	39012008	
4	1	39010014	SEAL, BEVEL, 13/16 x 3/32 x 1	X	39012001	
3	1	30601145	PLUG, SOCH, SAE 4, LOW HEAD			
2	1	23050012	SNAP RING, INTERNAL			X
1	1	23002002	SNAP RING, INTERNAL			X
No.	QTY	PART No.	DESCRIPTION	Standard Seal Kit	FKM Seal Kit	Spring Kit

### PARTS LIST

ASSEMBLIES AFFECTED  
21111004  
21111004F

VEKTEK, INC.  
1334 E. SIXTH AVE. P.O. BOX 625  
EMPORIA, KS. 66801 U.S.A.

SIZE  
A

PL2163

REV  
F

F	4249	RELEASE	JDW	08/08/20
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY: JACOB	DRAWING STATUS: <b>Released</b>			
DATE: 04/30/97	PRODUCTION APPROVED FOR RELEASED STATUS ONLY			

SHEET 1 OF 1