

4  
1 USE VEKTEK AT200162 TO INSTALL

INSTALL WITH LIPS FACING BORE  
USE VEKTEK AT200189 TO INSTALL

BODY NON-REPLACEMENT PART



2  
2

6  
1

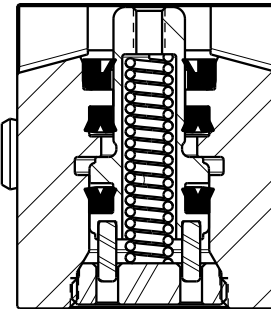
3  
2

1  
1

7  
2

5  
1

TORQUE TO 7FT-LB  
USE VEKTEK AT200175 TO INSTALL



LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY  
DO NOT USE SILICONE BASED LUBRICANTS

NO	QTY	PART NO	DESCRIPTION	STD SEAL KIT
1	1	23355011	SPRING, COMPRESSION	
2	2	30601122	PLUG, SOCH, SAE 2	
3	2	39052041	SEAL, U-CUP, 3/8 X 1/8 X 5/8	X
4	1	39053023	WIPER,PRESS-IN, (3/8)	X
5	1	82040010	CAP,CYL,BB,PULL,980LB	
6	1	82140001	PLUNGER,CYL,CM,PULL,980LB	
7	2	90199981	PIN,DOWEL,3/32 X 5/16,STD,SST,HDN	
N/A	N/A	60201117	KIT, SEAL, CYL, BB, PULL, 980LB	NOTED

**PARTS LIST**



VEKTEK, INC.  
1334 E. SIXTH AVE. P.O. BOX 625  
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED  
20-1106-01

**PARTS LIST, ASSY,CYL,BB,PULL,980LB**

8-32 PLNGER THD

SIZE  
A PL2194

REV  
A

SHEET 1 OF 1

FORM FEG035\_PL\_ASIZE, REV. B

A	3539	RELEASE	MJUST	7/18/18
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	MJUST	<b>DRAWING STATUS: Released</b>		
DATE:	3/15/18	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		