

6
1 USE VEKTEK AT200164 TO INSTALL

4
1 INSTALL WITH LIPS FACING BORE USE VEKTEK AT200191 TO INSTALL

BODY NON-REPLACEMENT PART

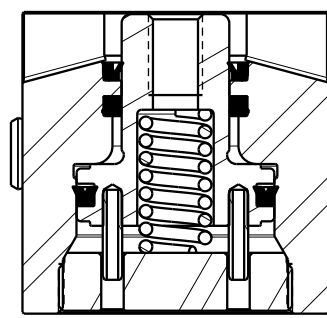
3
2



P/N 82140011 HAS 3/8-16 UNC THREADS
P/N 82140012 HAS 1/2-13 UNC THREADS

8
1

5
1 INSTALL WITH LIPS FACING PLUNGER THREADS



1
1

LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY
DO NOT USE SILICONE BASED LUBRICANTS

2
2

NO	QTY	PART NO	DESCRIPTION	20-1113-00	20-1113-01	STD SEAL KIT
1	1	23355014	SPRING, COMPRESSION	X	X	
2	2	23520004	PIN, SPRING, SLOTTED, 1/8 X 5/8, SST	X	X	
3	2	30601144	PLUG, SOCH, SAE 4	X	X	
4	1	39010021	SEAL, LL, (3/4 X 1/8 X 1/8 X 1)	X	X	X
5	1	39052045	SEAL, U-CUP, 1 1/8 X 1/8 X 1 3/8	X	X	X
6	1	39V10022	WIPER, PRESS-IN, (3/4)	X	X	X
7	1	82040013	CAP, CYL, BB, PULL, 5200LB	X	X	
8	1	82140011	PLUNGER, CYL, CM, PULL, 5200LB	X		
-	1	82140012	PLUNGER, CYL, CM, PULL, 5200LB		X	
N/A	N/A	60201120	KIT, SEAL, CYL, BB, PULL, 5200LB	N/A	N/A	NOTED

TORQUE TO 62 FT-LB
USE VEKTEK AT200178
TO INSTALL

7
1

PARTS LIST



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED
20-1113-00
20-1113-01

PARTS LIST, ASSY, CYL, BB, PULL, 5200LB

3/8-16 PLNGER THD

SIZE
A PL2197

REV
A

A	3539	RELEASE	MJUST	7/18/18
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	MJUST	DRAWING STATUS: Released		
DATE:	3/15/18	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

SHEET 1 OF 1