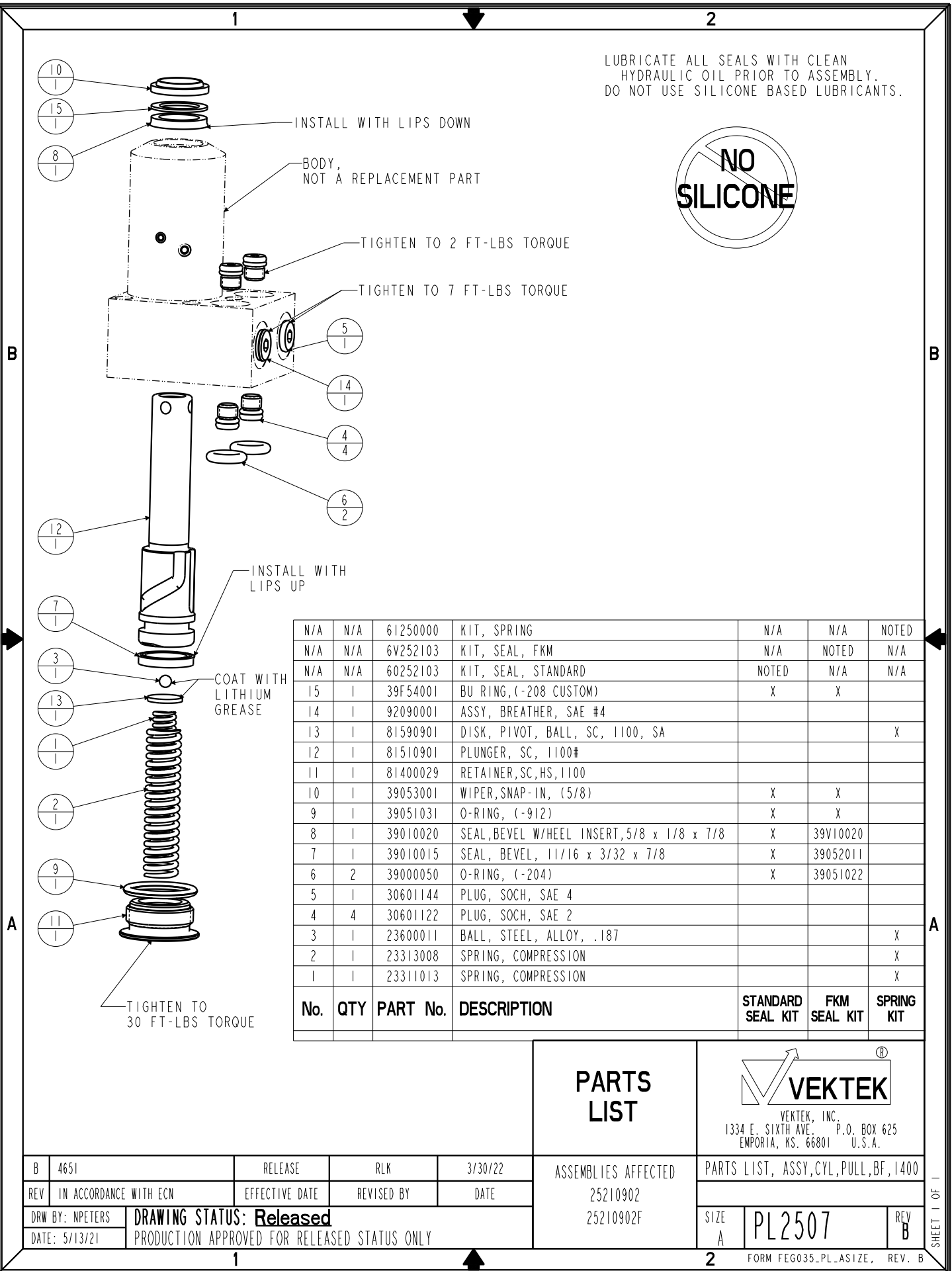


LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY. DO NOT USE SILICONE BASED LUBRICANTS.



No.	QTY	PART No.	DESCRIPTION	STANDARD SEAL KIT	FKM SEAL KIT	SPRING KIT
N/A	N/A	61250000	KIT, SPRING	N/A	N/A	NOTED
N/A	N/A	6V252103	KIT, SEAL, FKM	N/A	NOTED	N/A
N/A	N/A	60252103	KIT, SEAL, STANDARD	NOTED	N/A	N/A
15	1	39F54001	BU RING, (-208 CUSTOM)	X	X	
14	1	92090001	ASSY, BREATHER, SAE #4			
13	1	81590901	DISK, PIVOT, BALL, SC, 1100, SA			X
12	1	81510901	PLUNGER, SC, 1100#			
11	1	81400029	RETAINER, SC, HS, 1100			
10	1	39053001	WIPER, SNAP-IN, (5/8)	X	X	
9	1	39051031	O-RING, (-912)	X	X	
8	1	39010020	SEAL, BEVEL W/HEEL INSERT, 5/8 x 1/8 x 7/8	X	39V10020	
7	1	39010015	SEAL, BEVEL, 11/16 x 3/32 x 7/8	X	39052011	
6	2	39000050	O-RING, (-204)	X	39051022	
5	1	30601144	PLUG, SOCH, SAE 4			
4	4	30601122	PLUG, SOCH, SAE 2			
3	1	23600011	BALL, STEEL, ALLOY, .187			X
2	1	23313008	SPRING, COMPRESSION			X
1	1	23311013	SPRING, COMPRESSION			X

**PARTS LIST**



VEKTEK, INC.  
1334 E. SIXTH AVE. P.O. BOX 625  
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED  
25210902  
25210902F

SIZE  
A

PL2507

REV  
B

B	4651	RELEASE	RLK	3/30/22
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	NPETERS	<b>DRAWING STATUS: Released</b>		
DATE:	5/13/21	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		