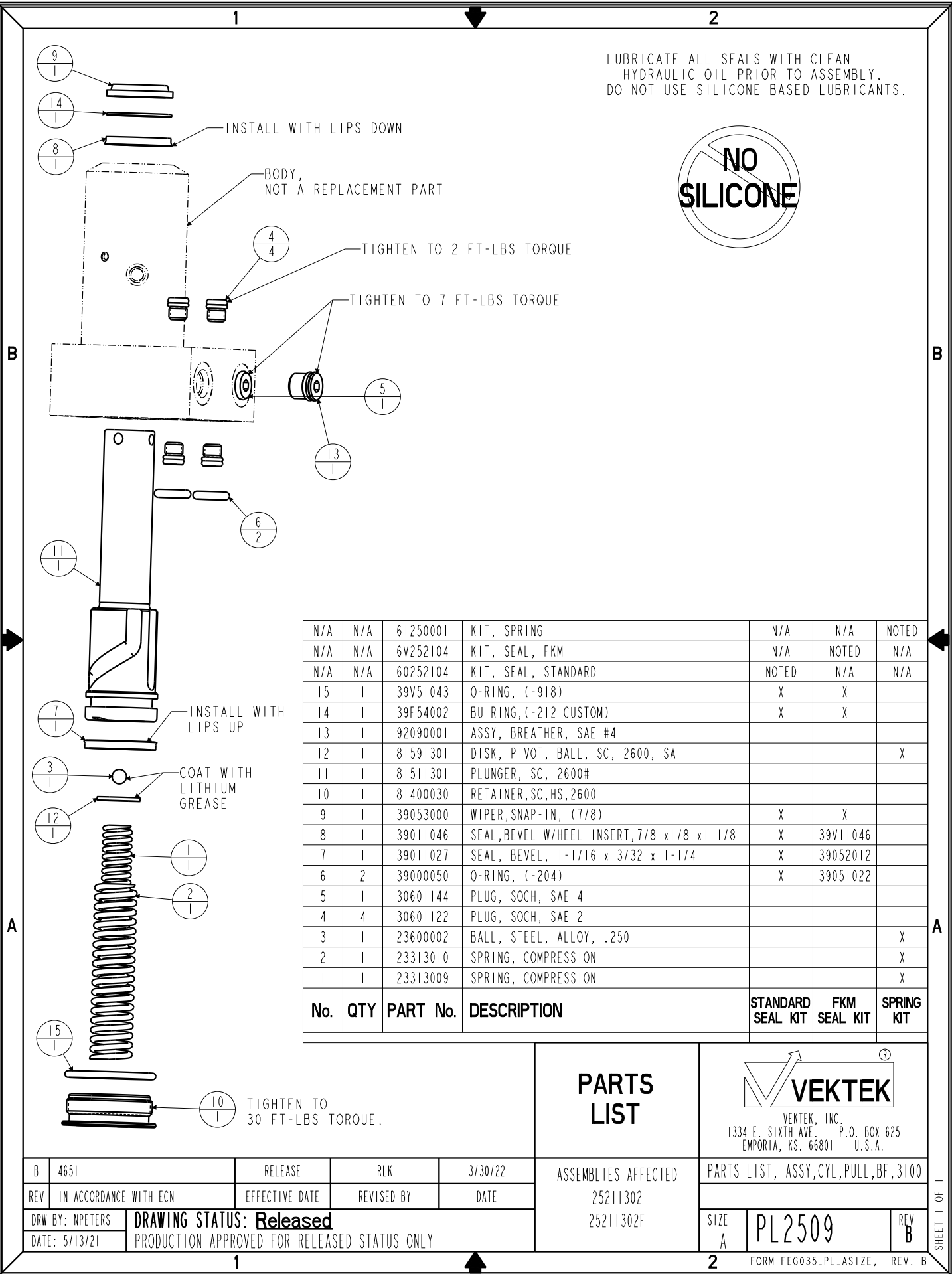


LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY. DO NOT USE SILICONE BASED LUBRICANTS.



N/A	N/A	61250001	KIT, SPRING	N/A	N/A	NOTED
N/A	N/A	6V252104	KIT, SEAL, FKM	N/A	NOTED	N/A
N/A	N/A	60252104	KIT, SEAL, STANDARD	NOTED	N/A	N/A
15	1	39V51043	O-RING, (-918)	X	X	
14	1	39F54002	BU RING, (-212 CUSTOM)	X	X	
13	1	92090001	ASSY, BREATHER, SAE #4			
12	1	81591301	DISK, PIVOT, BALL, SC, 2600, SA			X
11	1	81511301	PLUNGER, SC, 2600#			
10	1	81400030	RETAINER, SC, HS, 2600			
9	1	39053000	WIPER, SNAP-IN, (7/8)	X	X	
8	1	39011046	SEAL, BEVEL W/HEEL INSERT, 7/8 x 1/8 x 1 1/8	X	39V11046	
7	1	39011027	SEAL, BEVEL, 1-1/16 x 3/32 x 1-1/4	X	39052012	
6	2	39000050	O-RING, (-204)	X	39051022	
5	1	30601144	PLUG, SOCH, SAE 4			
4	4	30601122	PLUG, SOCH, SAE 2			
3	1	23600002	BALL, STEEL, ALLOY, .250			X
2	1	23313010	SPRING, COMPRESSION			X
1	1	23313009	SPRING, COMPRESSION			X
No.	QTY	PART No.	DESCRIPTION	STANDARD SEAL KIT	FKM SEAL KIT	SPRING KIT

### PARTS LIST



VEKTEK, INC.  
1334 E. SIXTH AVE. P.O. BOX 625  
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED  
25211302  
25211302F

PARTS LIST, ASSY, CYL, PULL, BF, 3100

SIZE A  
PL2509

REV B

B	4651	RELEASE	RLK	3/30/22
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	NPETERS	<b>DRAWING STATUS: Released</b>		
DATE:	5/13/21	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		