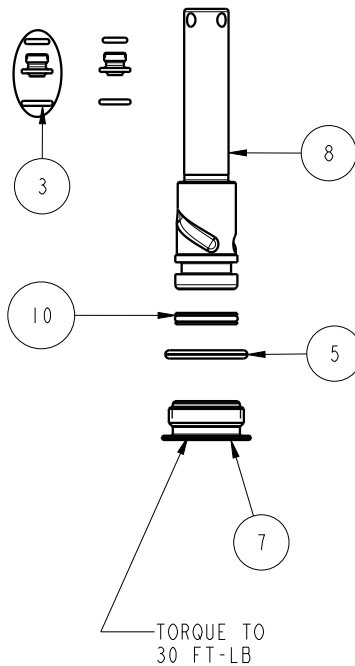
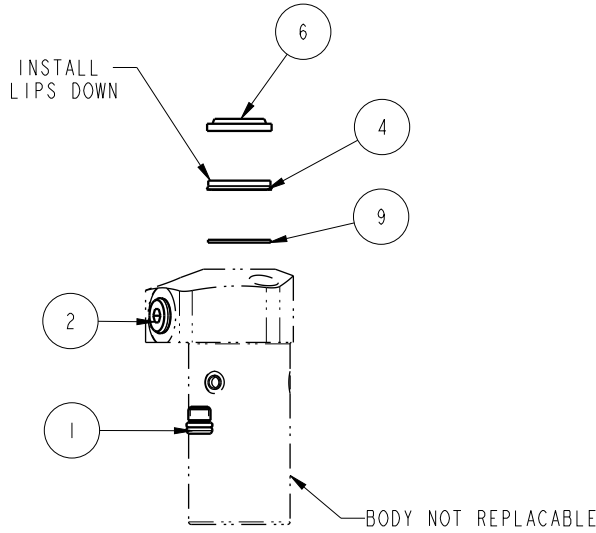


LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY.
DO NOT USE SILICONE BASED LUBRICANTS.



N/A	N/A	6V254200	SEAL KIT, FKM	N/A	NOTED
N/A	N/A	60254200	SEAL KIT, STANDARD	NOTED	
10	1	39H10018	SEAL,T, (11/16 X 5/32 X 7/8)	X	39V10018
9	1	39F54001	BU RING, (-208 CUSTOM)	X	X
8	1	81510901	PLUNGER, SC, 1100#		
7	1	81400029	RETAINER,SC,HS,1100		
6	1	39053001	WIPER,SNAP-IN, (5/8)	X	X
5	1	39051031	O-RING, (-912)	X	X
4	1	39010020	SEAL,BEVEL W/HEEL INSERT,5/8 x 1/8 x 7/8	X	39V10020
3	2	30871120	ASSY, ADAPTER, SC, TF, MM	X	30871120F
2	2	30601144	PLUG, SOCH, SAE 4		
1	2	30601122	PLUG, SOCH, SAE 2		
No.	QTY	PART No.	DESCRIPTION	Std. Seal kit	FKM Seal Kit

PARTS LIST



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED
25620900
25620900F

PARTS LIST ASSY,CYL,PP,TF,3000/1400

SIZE
A PL2512


REV
B

B	4651	RELEASE	RLK	3/30/22
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	RLK	DRAWING STATUS: Released		
DATE:	5/21/21	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

FORM FEG035_PL_ASIZE, REV. B

SHEET 1 OF 2

1	1	BUTTON HEAD CAP SCREW	21-4110-01	21-0100-20	21-4110-39	NO	NO	NO
2	1	WIPER, ROD (FLUOROCARBON)	39-0530-04	39-0530-01	39-0530-00	YES	YES	NO
3	1	BACK-UP RING, ROD	39-F540-00	39-F540-01	39-F540-02	YES	YES	NO
4	1	SEAL, ROD (STANDARD)	39-0100-38	39-0100-20	39-0110-46	YES	NO	NO
	1	SEAL, ROD (FLUOROCARBON)	39-0520-14	39-V100-20	39-V110-46	NO	YES	NO
5	3	BALL, TUNGSTEN CARBIDE		23-6000-11	23-6500-04	YES	YES	NO
6	3	BALL SEAT ASSEMBLY		90-1999-89	90-1999-58	YES	YES	NO
7	1	PLUNGER		81-6109-01	81-4000-21	NO	NO	NO
8	1	SEAL, PLUNGER (STANDARD)	39-0100-36	39-0100-15	39-0110-27	YES	NO	NO
	1	SEAL, PLUNGER (FLUOROCARBON)	39-0520-10	39-0520-11	39-0520-12	NO	YES	NO
9	1	GASKET	39-T550-01	39-T550-02	39-T550-03	YES	YES	NO
10	1	RETAINER	81-5305-01	81-5309-02	81-5313-00	NO	NO	NO
11	1	O-RING (STANDARD)	39-0000-57	39-0010-42	39-0010-40	YES	NO	NO
	1	O-RING (FLUOROCARBON)	39-0510-31	39-0510-18	39-0510-29	NO	YES	NO
12	1	O-RING (STANDARD)	39-0000-56	39-0010-41	39-0010-39	YES	NO	NO
	1	O-RING (FLUOROCARBON)	39-0510-26	39-0510-19	39-0510-28	NO	YES	NO
13	2	BACK-UP RING (STANDARD)	39-0100-54	39-0110-80	39-0210-06	YES	NO	NO
	2	BACK-UP RING (FLUOROCARBON)	39-0540-24	39-0540-00	39-0110-68	NO	YES	NO
14	1	BALL, PIVOT	23-6000-14	23-6000-11	23-6000-02	NO	NO	YES
15	1	DISK, PIVOT	N/A	81-5909-01	81-5913-01	NO	NO	YES
16	1	ROD, SPRING SUPPORT	81-5905-01	N/A	N/A	NO	NO	NO
17	1	SPRING, INNER	23-3100-08	23-3110-13	23-3130-09	NO	NO	YES
18	1	SPRING, OUTER	23-3110-17	23-3130-08	23-3130-10	NO	NO	YES
19	1	FILTER	N/A	31-0910-06	31-0910-06	NO	NO	NO
N/A	N/A	SEAL KIT (STANDARD)		60-1501-37	60-1501-38	INCLUDED IN KIT		
N/A	N/A	SEAL KIT (FLUOROCARBON)		6V-1501-37	6V-1501-38			
N/A	N/A	SPRING KIT		6I-1503-15	6I-1503-15			
N/A	N/A	INSTALLATION INSTRUCTIONS	IS-1504	IS-1504	IS-1504	INCLUDED WITH PARTS LIST		

PARTS LIST		
	VEKTEK, INC. 1334 E. SIXTH AVE. P.O. BOX 625 EMPORIA, KS. 66801 U.S.A.	
ASSEMBLIES AFFECTED	PARTS LIST, PARTS LIST, CYL, PULL, CH	
SIZE A	PL2512	REV B

B	4651	RELEASE	RLK	3/30/22
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY: ABC	DRAWING STATUS: Released			
DATE: XX-YY-ZZ	PRODUCTION APPROVED FOR RELEASED STATUS ONLY			