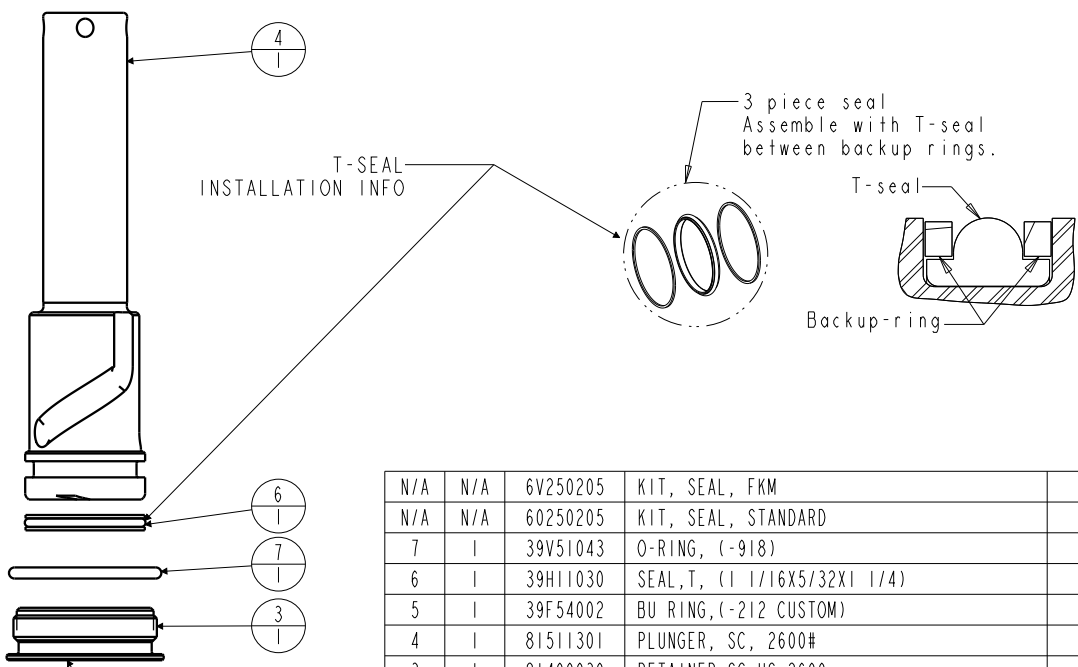
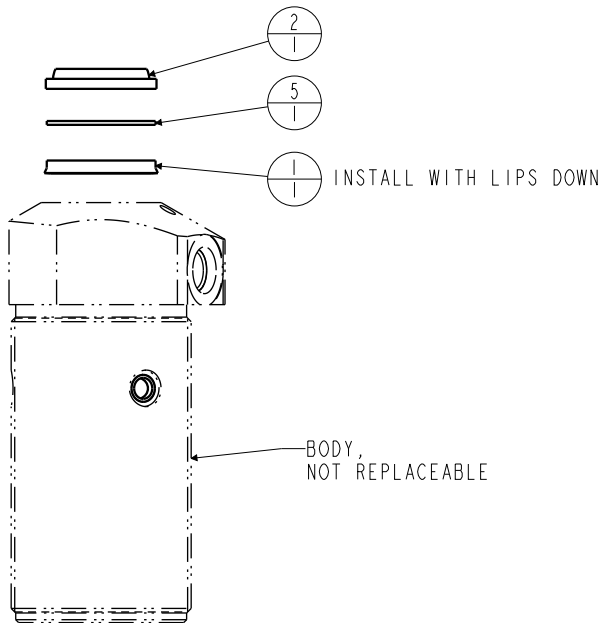


LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY. DO NOT USE SILICONE BASED LUBRICANTS.



TIGHTEN TO 30 FT-LBS TORQUE.

N/A	N/A	6V250205	KIT, SEAL, FKM	N/A	NOTED
N/A	N/A	60250205	KIT, SEAL, STANDARD	NOTED	N/A
7	1	39V51043	O-RING, (-918)	X	39V51043
6	1	39H11030	SEAL, T, (1 1/16X5/32X1 1/4)	X	39V11030
5	1	39F54002	BU RING, (-212 CUSTOM)	X	39F54002
4	1	81511301	PLUNGER, SC, 2600#		
3	1	81400030	RETAINER, SC, HS, 2600		
2	1	39053000	WIPER, SNAP-IN, (7/8)	X	39053000
1	1	39011046	SEAL, BEVEL W/HEEL INSERT, 7/8 x 1/8 x 1 1/8	X	39V11046
No.	QTY	PART No.	DESCRIPTION	STANDARD SEAL KIT	FKM SEAL KIT

PARTS LIST



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

A	4433	RELEASE	NPETERS	5/13/21
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	NPETERS	DRAWING STATUS: Released		
DATE:	5/13/21	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

ASSEMBLIES AFFECTED
25021312
25021312F

PARTS LIST, ASSY, CYL, PP, TB, 6100/3100	
SIZE A	PL2518
REV A	

FORM FEG035_PL_ASIZE, REV. B

SHEET 1 OF 1