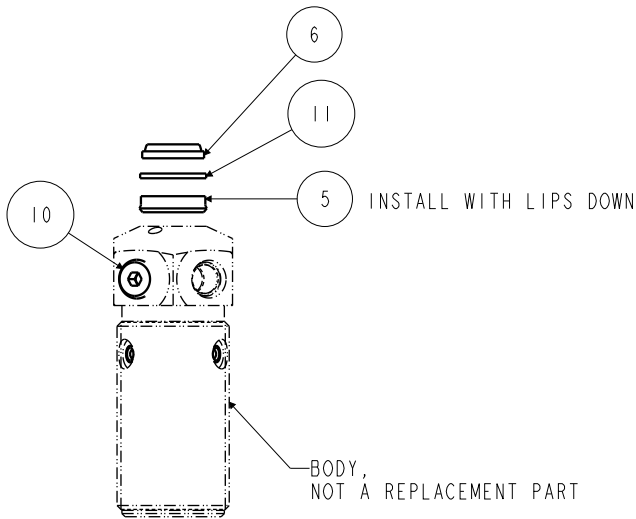
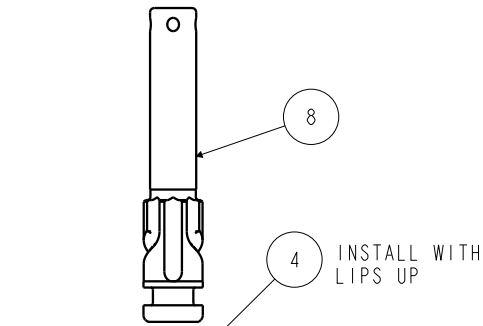


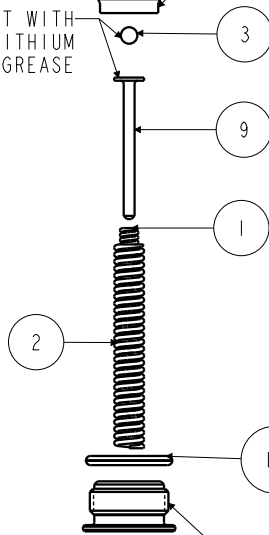
LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY.  
DO NOT USE SILICONE BASED LUBRICANTS.



BODY,  
NOT A REPLACEMENT PART



COAT WITH  
LITHIUM  
GREASE



N/A	N/A	61250002	KIT, SPRING	N/A	N/A	NOTED
N/A	N/A	6V250111	KIT, SEAL, FKM	N/A	NOTED	N/A
N/A	N/A	60250111	KIT, SEAL, STANDARD	NOTED	N/A	N/A
12	1	39V00036	O-RING, (-908)	X	X	
11	1	39F54000	BU RING, (-111)	X	X	
10	1	91590001	ASSY, BREATHER, SAE 2			
9	1	81590501	ROD, SUPPORT, SPRING, SC, 450			
8	1	81510500	PLUNGER, SC, 450			
7	1	81400028	RETAINER, SC, HS, 450			
6	1	39053004	WIPER, SNAP-IN, (7/16)	X	X	
5	1	39010038	SEAL, BEVEL, 7/16 x 3/32 x 5/8	X	39052014	
4	1	39010036	SEAL, BEVEL, 3/8 x 3/32 x 9/16	X	39052010	
3	1	23600014	BALL, STEEL, ALLOY, .156			X
2	1	23311017	SPRING, COMPRESSION			X
1	1	23310008	SPRING, COMPRESSION			X
No.	QTY	PART No.	DESCRIPTION	STANDARD SEAL KIT	FKM SEAL KIT	SPRING KIT

7 TIGHTEN TO  
13 FT-LBS TORQUE.

### PARTS LIST



VEKTEK, INC.  
1334 E. SIXTH AVE. P.O. BOX 625  
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED  
25010501  
25010501F

PARTS LIST, ASSY, CYL, PULL, TB, 470

SIZE  
A PL2527

REV  
A

A	4573	RELEASE	RLK	12/17/21
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	RLK	<b>DRAWING STATUS: Released</b>		
DATE:	12/17/21	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		