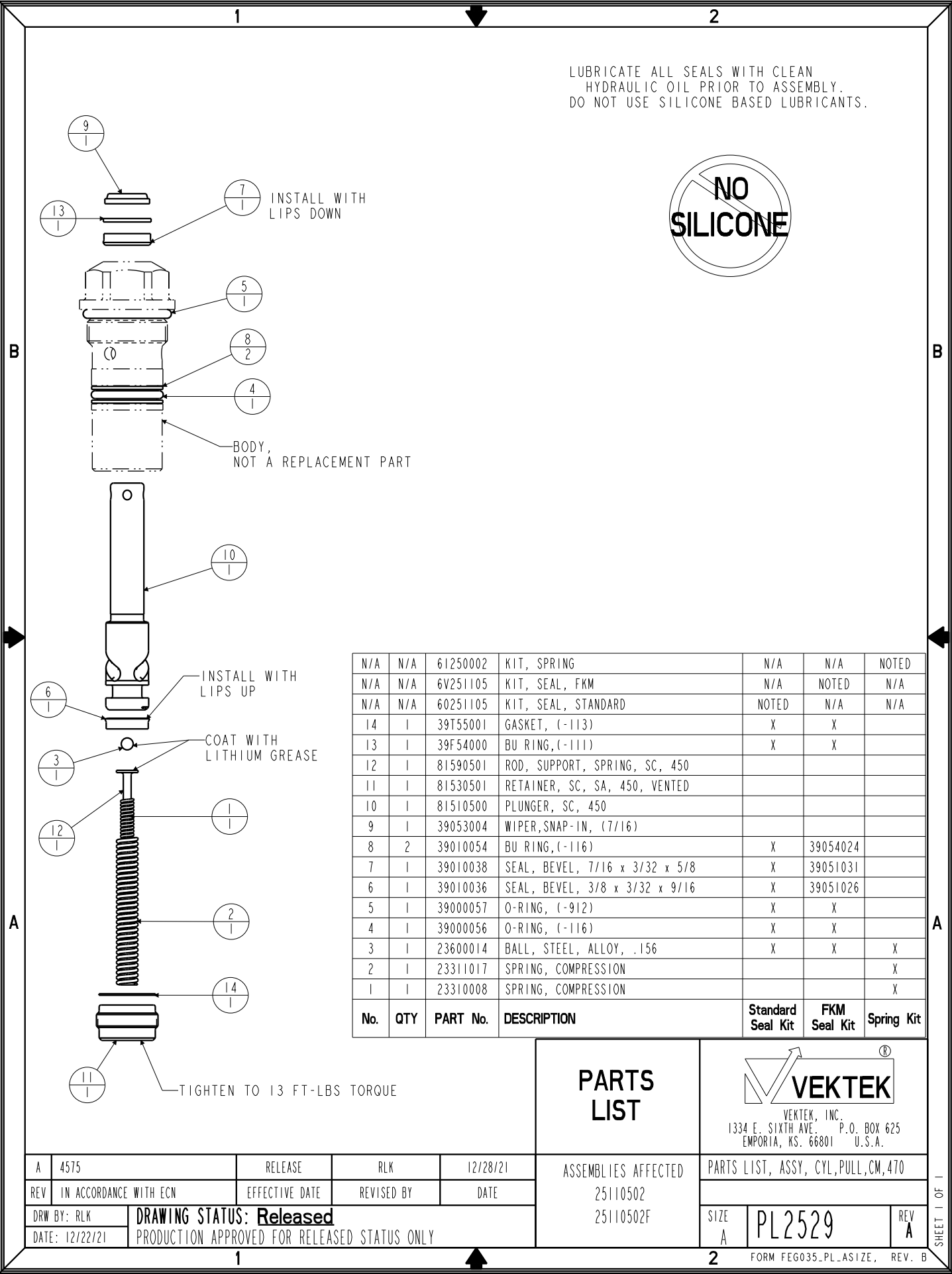


LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY. DO NOT USE SILICONE BASED LUBRICANTS.



N/A	N/A	61250002	KIT, SPRING	N/A	N/A	NOTED
N/A	N/A	6V251105	KIT, SEAL, FKM	N/A	NOTED	N/A
N/A	N/A	60251105	KIT, SEAL, STANDARD	NOTED	N/A	N/A
14	1	39T55001	GASKET, (-113)	X	X	
13	1	39F54000	BU RING, (-111)	X	X	
12	1	81590501	ROD, SUPPORT, SPRING, SC, 450			
11	1	81530501	RETAINER, SC, SA, 450, VENTED			
10	1	81510500	PLUNGER, SC, 450			
9	1	39053004	WIPER, SNAP-IN, (7/16)			
8	2	39010054	BU RING, (-116)	X	39054024	
7	1	39010038	SEAL, BEVEL, 7/16 x 3/32 x 5/8	X	39051031	
6	1	39010036	SEAL, BEVEL, 3/8 x 3/32 x 9/16	X	39051026	
5	1	39000057	O-RING, (-912)	X	X	
4	1	39000056	O-RING, (-116)	X	X	
3	1	23600014	BALL, STEEL, ALLOY, .156	X	X	X
2	1	23311017	SPRING, COMPRESSION			X
1	1	23310008	SPRING, COMPRESSION			X
No.	QTY	PART No.	DESCRIPTION	Standard Seal Kit	FKM Seal Kit	Spring Kit

PARTS LIST



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED
25110502
25110502F

PARTS LIST, ASSY, CYL, PULL, CM, 470

SIZE A
PL2529

REV A

SHEET 1 OF 1

A	4575	RELEASE	RLK	12/28/21
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	RLK	DRAWING STATUS: Released		
DATE:	12/22/21	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		