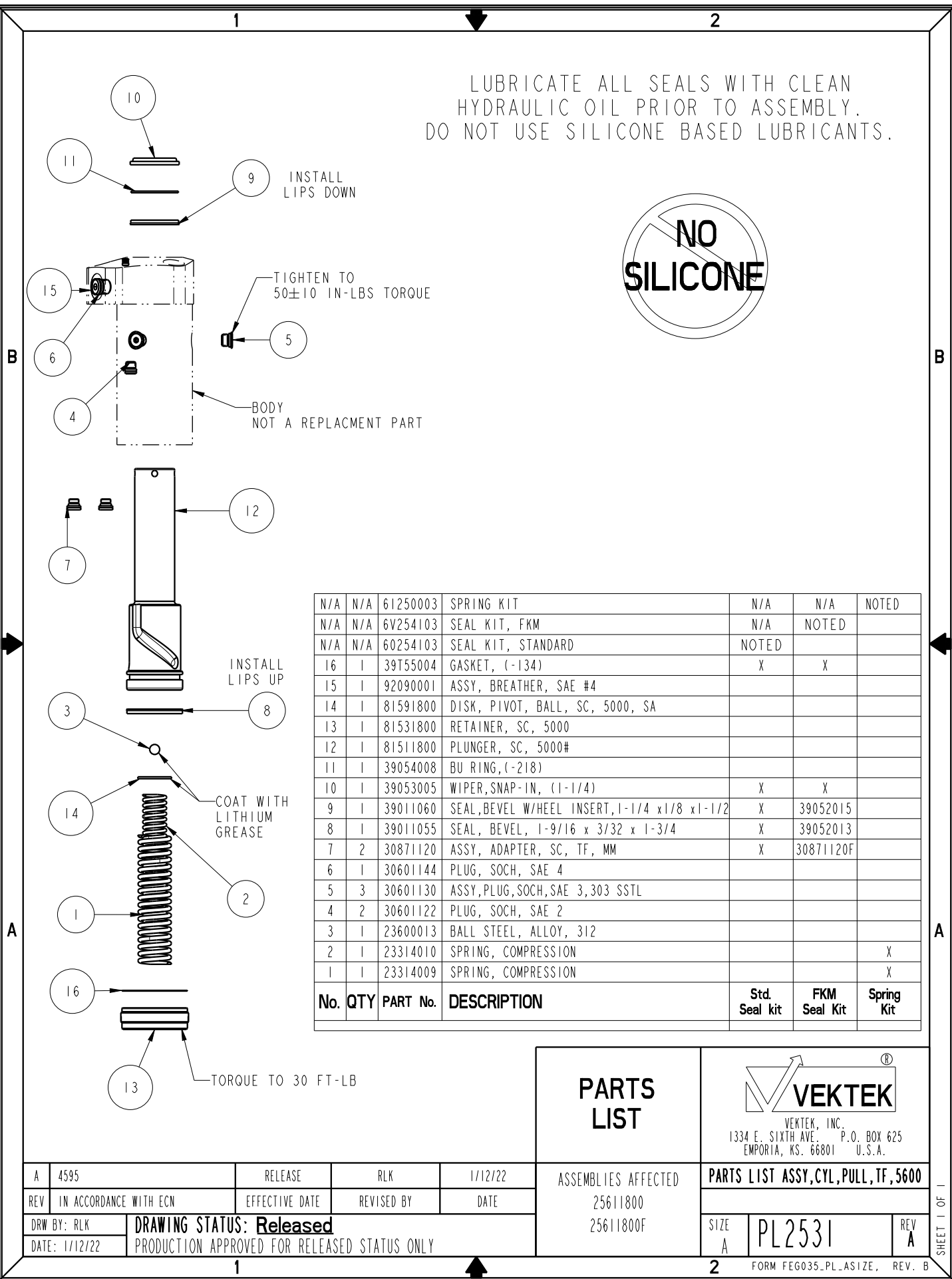



LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY.
DO NOT USE SILICONE BASED LUBRICANTS.



N/A	N/A	61250003	SPRING KIT	N/A	N/A	NOTED
N/A	N/A	6V254103	SEAL KIT, FKM	N/A	NOTED	
N/A	N/A	60254103	SEAL KIT, STANDARD	NOTED		
16	1	39T55004	GASKET, (-134)	X	X	
15	1	92090001	ASSY, BREATHER, SAE #4			
14	1	81591800	DISK, PIVOT, BALL, SC, 5000, SA			
13	1	81531800	RETAINER, SC, 5000			
12	1	81511800	PLUNGER, SC, 5000#			
11	1	39054008	BU RING, (-218)			
10	1	39053005	WIPER, SNAP-IN, (1-1/4)	X	X	
9	1	39011060	SEAL, BEVEL W/HEEL INSERT, 1-1/4 x1/8 x1-1/2	X	39052015	
8	1	39011055	SEAL, BEVEL, 1-9/16 x 3/32 x 1-3/4	X	39052013	
7	2	30871120	ASSY, ADAPTER, SC, TF, MM	X	30871120F	
6	1	30601144	PLUG, SOCH, SAE 4			
5	3	30601130	ASSY, PLUG, SOCH, SAE 3, 303 SSTL			
4	2	30601122	PLUG, SOCH, SAE 2			
3	1	23600013	BALL STEEL, ALLOY, 312			
2	1	23314010	SPRING, COMPRESSION			X
1	1	23314009	SPRING, COMPRESSION			X
No.	QTY	PART No.	DESCRIPTION	Std. Seal kit	FKM Seal Kit	Spring Kit

PARTS LIST	 VEKTEK, INC. 1334 E. SIXTH AVE. P.O. BOX 625 EMPORIA, KS. 66801 U.S.A.	
	ASSEMBLIES AFFECTED	PARTS LIST ASSY, CYL, PULL, TF, 5600
25611800 25611800F	SIZE A	PL2531
	REV A	REV A

A	4595	RELEASE	RLK	1/12/22
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	RLK	DRAWING STATUS: Released PRODUCTION APPROVED FOR RELEASED STATUS ONLY		
DATE:	1/12/22			

SHEET 1 OF 1