

**NOTE:**

1. Seal Kit P/N: 60-5613-00
2. Face Seal P/N: 39-0561-30
3. Seal Mounting Tool P/N: AT-5603-00
4. Thread-In Mounting Tool P/N: AT-5613-00
5. Instructions are on IS5633

**COUPLING ELEMENT  
THREAD-IN BODY  
SHOWN WITH  
SLIP-IN INSTALLED**

Torque to  
11 lb\*ft

**SLIP-IN**

**SLIP-IN**

FACE SEAL P/N: 39-0561-30  
INCLUDED IN SEAL KIT.  
THIS SEAL CAN BE ORDERED SEPERATELY.

BACK UP RING  
INCLUDED IN SEAL KIT.  
THIS SEAL CANNOT BE ORDERED SEPERATELY.

O-RING  
INCLUDED IN SEAL KIT.  
THIS SEAL CANNOT BE ORDERED SEPERATELY.

GASKET  
INCLUDED IN SEAL KIT.  
THIS SEAL CANNOT BE ORDERED SEPERATELY.

ALL THE SEALS ARE INSTALLED  
ON THE SLIP-IN PART  
OF THE COUPLING ELEMENT.  
THREAD-IN BODY  
NOT SHOWN IN THIS VIEW.

**PARTS  
LIST**



VEKTEK, INC.  
1334 E. SIXTH AVE. P.O. BOX 625  
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED

56-1013-00  
56-2013-00

PARTS LIST, COUPLING ELEMENTS, PRESS, ND3

SIZE  
A PL5633

REV  
C

C	3840	RELEASE	JDW	05/28/19
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY: TWA	<b>DRAWING STATUS: Released</b> PRODUCTION APPROVED FOR RELEASED STATUS ONLY			
DATE: 8/16/16				

FORM FEG035\_PL.A.SIZE, REV. B

SHEET 1 OF 1

1

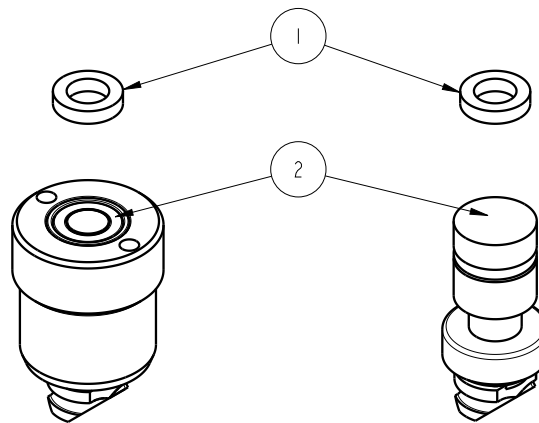
2

# REPLACING THE FACE SEAL:

1. The Coupling Mechanisms (2) are designed so that the face seal (1) can be replaced without having to removed the Mechanism (2) from its cavity.
2. Using a scribe or a sharp pick, pull the old face seal (1) out from the pilot groove.
3. Insert the new face seal (1) into the tip of the Seal Mounting Tool (P/N: AT-5603-00).
4. Taking the Seal Mounting Tool (P/N: AT-5603-00) in your hand, press the face seal (1) until it's flush in the pilot groove, keeping the Seal Mounting Tool (P/N: AT-5603-00) axially aligned to the Mechanism (2).

THREAD-IN

SLIP-IN



## INSTALLATION INSTRUCTIONS



VEKTEK, INC.  
1334 E. SIXTH AVE. P.O. BOX 625  
EMPORIA, KS. 66801 U.S.A.

A	3077	RELEASE	TWA	8/19/16
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY: TWA	DRAWING STATUS: <b>Design</b> PRODUCTION APPROVED FOR RELEASED STATUS ONLY			
DATE: 8/19/16				

ASSEMBLIES AFFECTED  
56-1013-00 56-2013-00  
56-1023-00 56-2023-00

INSTRUCTION SHEET, COUPLING ELEMENTS, ND3		
SIZE A	IS5633	REV A

FORM FEG041-1S-ASIZE, REV. B

1

2

SHEET 1 OF 1