



VEKTEK, INC.
1334 E. SIXTH AVE.
P.O. BOX 625
EMPORIA, KS. 66801
U.S.A.

PARTS LIST

PL-7091

REV K
ECN 2503

ASSEMBLIES AFFECTED:

15-2121-00
15-2121-00F

DRAWN/DATE

ROMINE
06/18/01

ASSY, SC, LP, BF, 7500, SA, RH
UNIT WITH PLUNGER CLUTCH
MODELS THAT APPLY
15-2121-00 , Revision C & Earlier
15-2121-00F , Revision C & Earlier

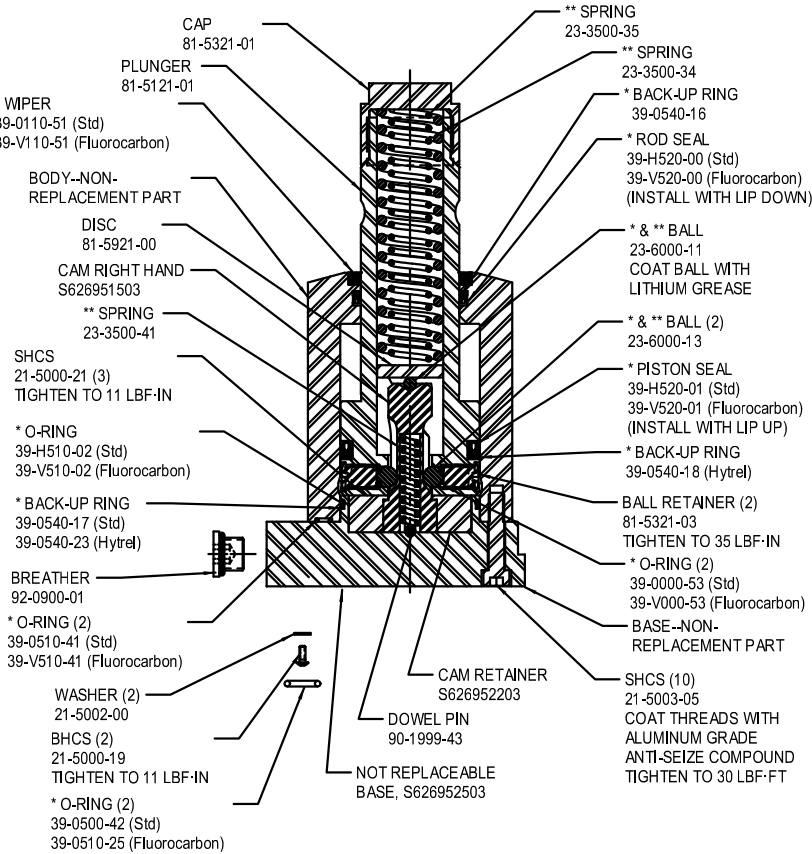
- * WIPER
39-0110-51 (Std)
39-V110-51 (Fluorocarbon)
- BODY--NON-REPLACEMENT PART
- DISC
81-5921-00
- CAM RIGHT HAND
S626951503
- ** SPRING
23-3500-41
- SHCS
21-5000-21 (3)
TIGHTEN TO 11 LBF-IN
- * O-RING
39-H510-02 (Std)
39-V510-02 (Fluorocarbon)
- * BACK-UP RING
39-0540-17 (Std)
39-0540-23 (Hytrel)
- BREATHER
92-0900-01
- * O-RING (2)
39-0510-41 (Std)
39-V510-41 (Fluorocarbon)
- WASHER (2)
21-5002-00
- BHCS (2)
21-5000-19
TIGHTEN TO 11 LBF-IN
- * O-RING (2)
39-0500-42 (Std)
39-0510-25 (Fluorocarbon)

* INCLUDED IN SEAL KIT (Std) No. 60-7110-21
(Fluorocarbon) 6V-7110-16

** INCLUDED IN SPRING KIT No. 61-7040-06

APPLY LUBRICANT TO ALL SEALS PRIOR
TO INSTALLATION
DO NOT USE SILICONE TYPE LUBRICANTS.

FOR PROPER ARM MOUNTING SEE IS-1505



ASSY, SC, LP, BF, 7500, SA, RH

UNIT WITHOUT PLUNGER CLUTCH
AS OF 11/09/04
MODELS THAT APPLY
15-2121-00 , Revision D & Later
15-2121-00F , Revision D & Later

- * WIPER
39-0110-51 (Std)
39-V110-51 (Fluorocarbon)
- BODY--NON-REPLACEMENT PART
- DISC
81-5921-00
- CAM RIGHT HAND
81-5921-11
- SHCS
21-5000-31 (3)
TIGHTEN TO 80 LBF-IN
- * O-RING
39-H510-02 (Std)
39-V510-02 (Fluorocarbon)
- * BACK-UP RING
39-0540-17 (Std)
39-0540-23 (Hytrel)
- BREATHER
92-0900-01
- * O-RING (2)
39-0510-41 (Std)
39-V510-41 (Fluorocarbon)
- WASHER (2)
21-5002-00
- BHCS (2)
21-5000-19
TIGHTEN TO 11 LBF-IN
- * O-RING (2)
39-0500-42 (Std)
39-0510-25 (Fluorocarbon)

* INCLUDED IN SEAL KIT (Std) No. 60-7110-21
(Fluorocarbon) 6V-7110-16

** INCLUDED IN SPRING KIT No. 61-7040-09

APPLY LUBRICANT TO ALL SEALS PRIOR
TO INSTALLATION
DO NOT USE SILICONE TYPE LUBRICANTS.

FOR PROPER ARM MOUNTING SEE IS-1505

