



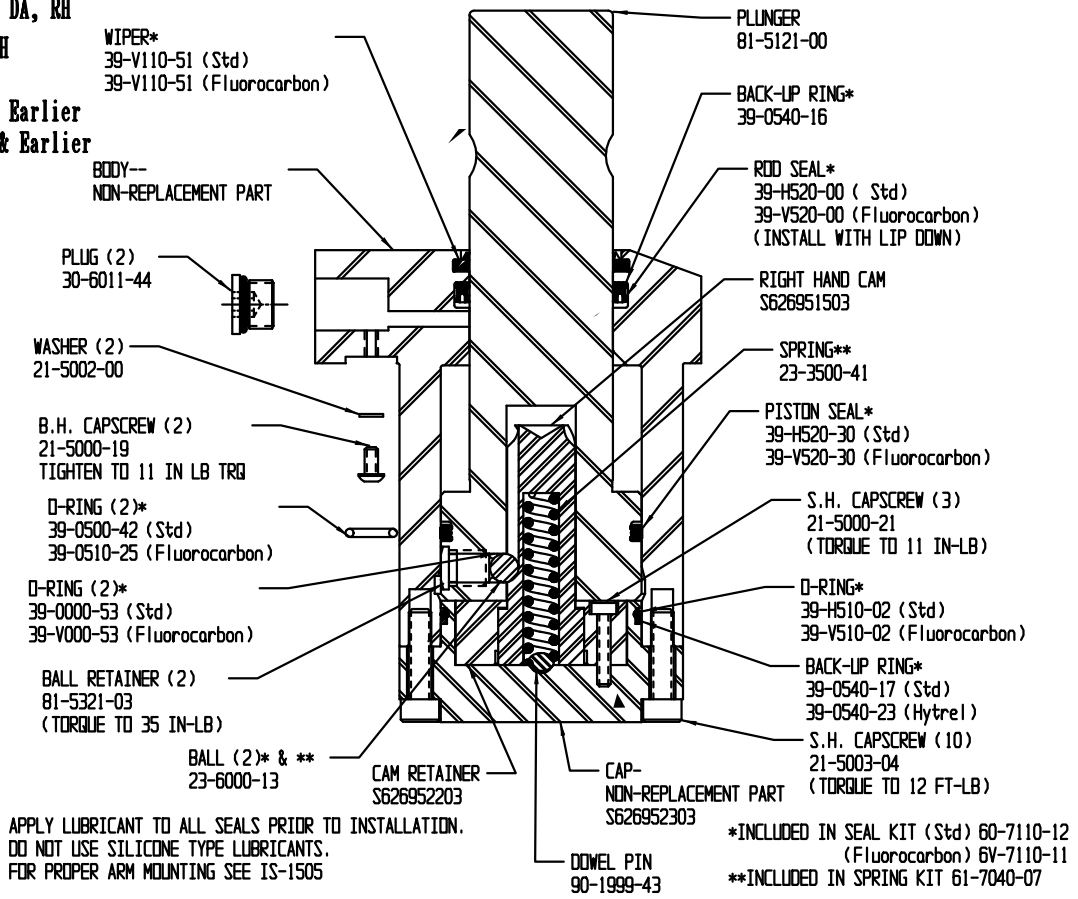
VEKTEK, INC.
1334 E. SIXTH AVE.
P.O. BOX 625
EMPORIA, KS. 66801
U.S.A.

PARTS LIST

PL-7103
REV. K
ECN 2503
DRAWN/DATE ROMINE
08/06/01

ASSEMBLIES AFFECTED: 15062100
15062100F

ASSY, SC, LP, TF, 7500, DA, RH
UNIT WITH PLUNGER CLUTCH
MODELS THAT APPLY
15062100 , Revision B & Earlier
15062100F , Revision B & Earlier



WIPER*
39-V110-51 (Std)
39-V110-51 (Fluorocarbon)

BODY--
NON-REPLACEMENT PART

PLUG (2)
30-6011-44

WASHER (2)
21-5002-00

B.H. CAPSCREW (2)
21-5000-19
TIGHTEN TO 11 IN LB TRQ

O-RING (2)*
39-0500-42 (Std)
39-0510-25 (Fluorocarbon)

O-RING (2)*
39-0000-53 (Std)
39-V000-53 (Fluorocarbon)

BALL RETAINER (2)
81-5321-03
(TORQUE TO 35 IN-LB)

BALL (2)* & **
23-6000-13

CAM RETAINER
S626952203

CAP--
NON-REPLACEMENT PART
S626952303

DOWEL PIN
90-1999-43

PLUNGER
81-5121-00

BACK-UP RING*
39-0540-16

ROD SEAL*
39-H520-00 (Std)
39-V520-00 (Fluorocarbon)
(INSTALL WITH LIP DOWN)

RIGHT HAND CAM
S626951503

SPRING**
23-3500-41

PISTON SEAL*
39-H520-30 (Std)
39-V520-30 (Fluorocarbon)

S.H. CAPSCREW (3)
21-5000-21
(TORQUE TO 11 IN-LB)

O-RING*
39-H510-02 (Std)
39-V510-02 (Fluorocarbon)

BACK-UP RING*
39-0540-17 (Std)
39-0540-23 (Hytrel)

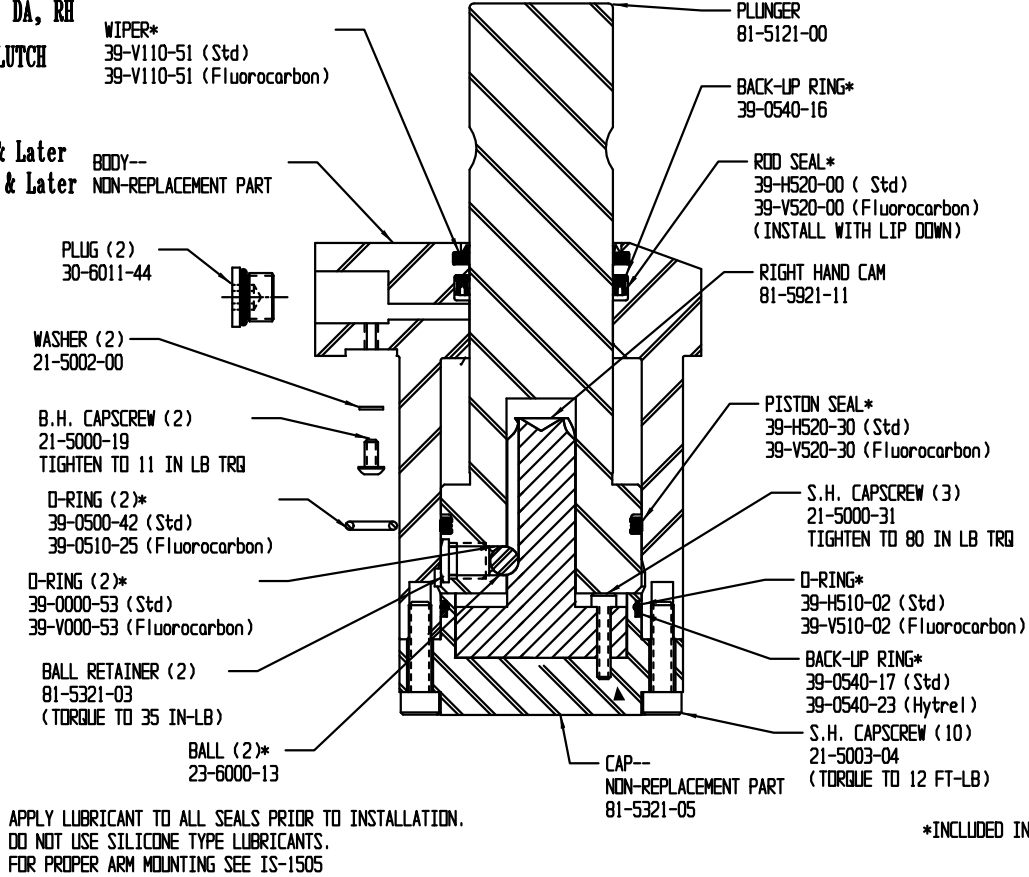
S.H. CAPSCREW (10)
21-5003-04
(TORQUE TO 12 FT-LB)

*INCLUDED IN SEAL KIT (Std) 60-7110-12
(Fluorocarbon) 6V-7110-11

**INCLUDED IN SPRING KIT 61-7040-07

APPLY LUBRICANT TO ALL SEALS PRIOR TO INSTALLATION.
DO NOT USE SILICONE TYPE LUBRICANTS.
FOR PROPER ARM MOUNTING SEE IS-1505

ASSY, SC, LP, TF, 7500, DA, RH
UNIT WITHOUT PLUNGER CLUTCH
AS OF 11/09/04
MODELS THAT APPLY
15062100 , Revision C & Later
15062100F , Revision C & Later



WIPER*
39-V110-51 (Std)
39-V110-51 (Fluorocarbon)

BODY--
NON-REPLACEMENT PART

PLUG (2)
30-6011-44

WASHER (2)
21-5002-00

B.H. CAPSCREW (2)
21-5000-19
TIGHTEN TO 11 IN LB TRQ

O-RING (2)*
39-0500-42 (Std)
39-0510-25 (Fluorocarbon)

O-RING (2)*
39-0000-53 (Std)
39-V000-53 (Fluorocarbon)

BALL RETAINER (2)
81-5321-03
(TORQUE TO 35 IN-LB)

BALL (2)*
23-6000-13

CAP--
NON-REPLACEMENT PART
81-5321-05

PLUNGER
81-5121-00

BACK-UP RING*
39-0540-16

ROD SEAL*
39-H520-00 (Std)
39-V520-00 (Fluorocarbon)
(INSTALL WITH LIP DOWN)

RIGHT HAND CAM
81-5921-11

PISTON SEAL*
39-H520-30 (Std)
39-V520-30 (Fluorocarbon)

S.H. CAPSCREW (3)
21-5000-31
TIGHTEN TO 80 IN LB TRQ

O-RING*
39-H510-02 (Std)
39-V510-02 (Fluorocarbon)

BACK-UP RING*
39-0540-17 (Std)
39-0540-23 (Hytrel)

S.H. CAPSCREW (10)
21-5003-04
(TORQUE TO 12 FT-LB)

*INCLUDED IN SEAL KIT (Std) 60-7110-12
(Fluorocarbon) 6V-7110-11

APPLY LUBRICANT TO ALL SEALS PRIOR TO INSTALLATION.
DO NOT USE SILICONE TYPE LUBRICANTS.
FOR PROPER ARM MOUNTING SEE IS-1505

