



VEKTEK, INC.
1334 E. SIXTH AVE.
P.O. BOX 625
EMPORIA, KS. 66801
U.S.A.

PARTS LIST

PL-7106
REV. L
ECN 2503

ASSEMBLIES AFFECTED: 15062103
15062103F

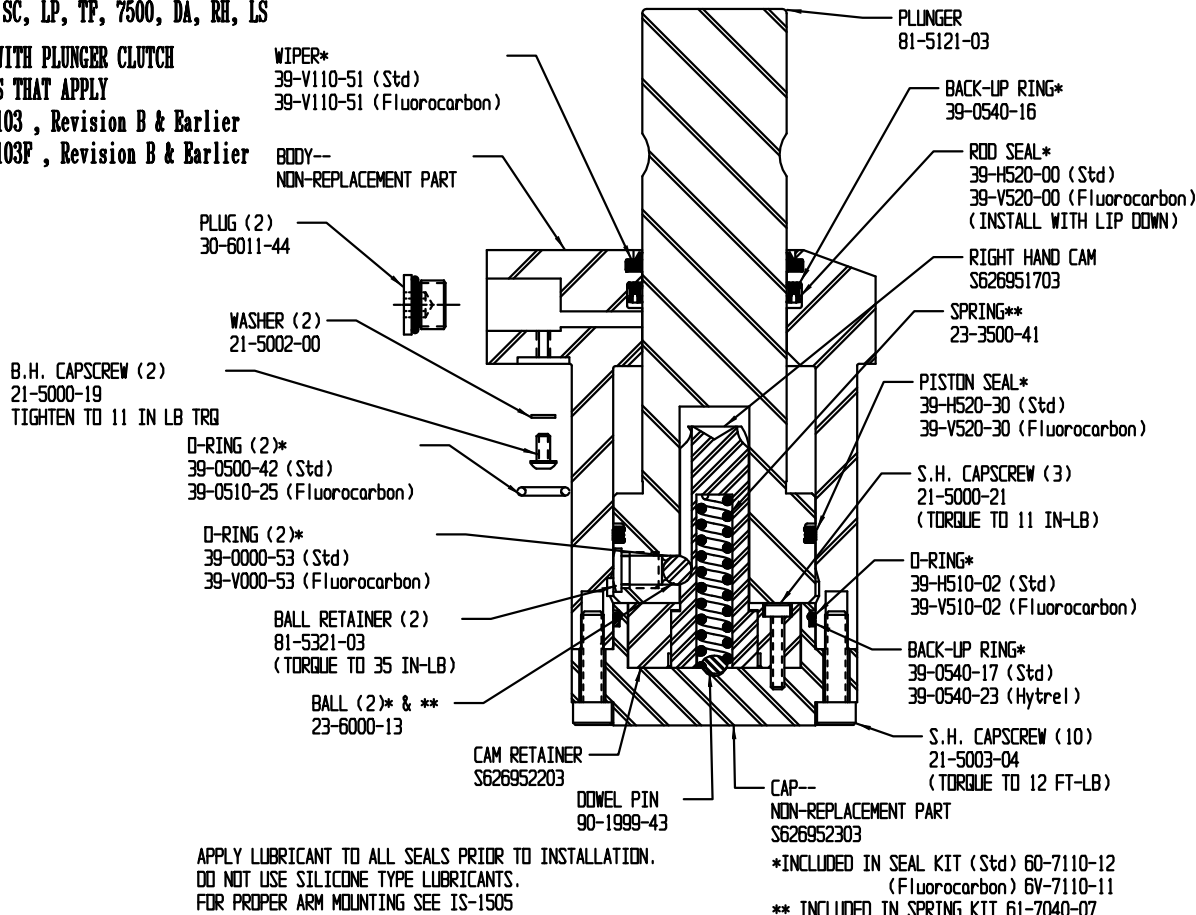
DRAWN/DATE ROMINE
08/06/01

ASSY, SC, LP, TP, 7500, DA, RH, LS

UNIT WITH PLUNGER CLUTCH

MODELS THAT APPLY

15062103 , Revision B & Earlier
15062103F , Revision B & Earlier



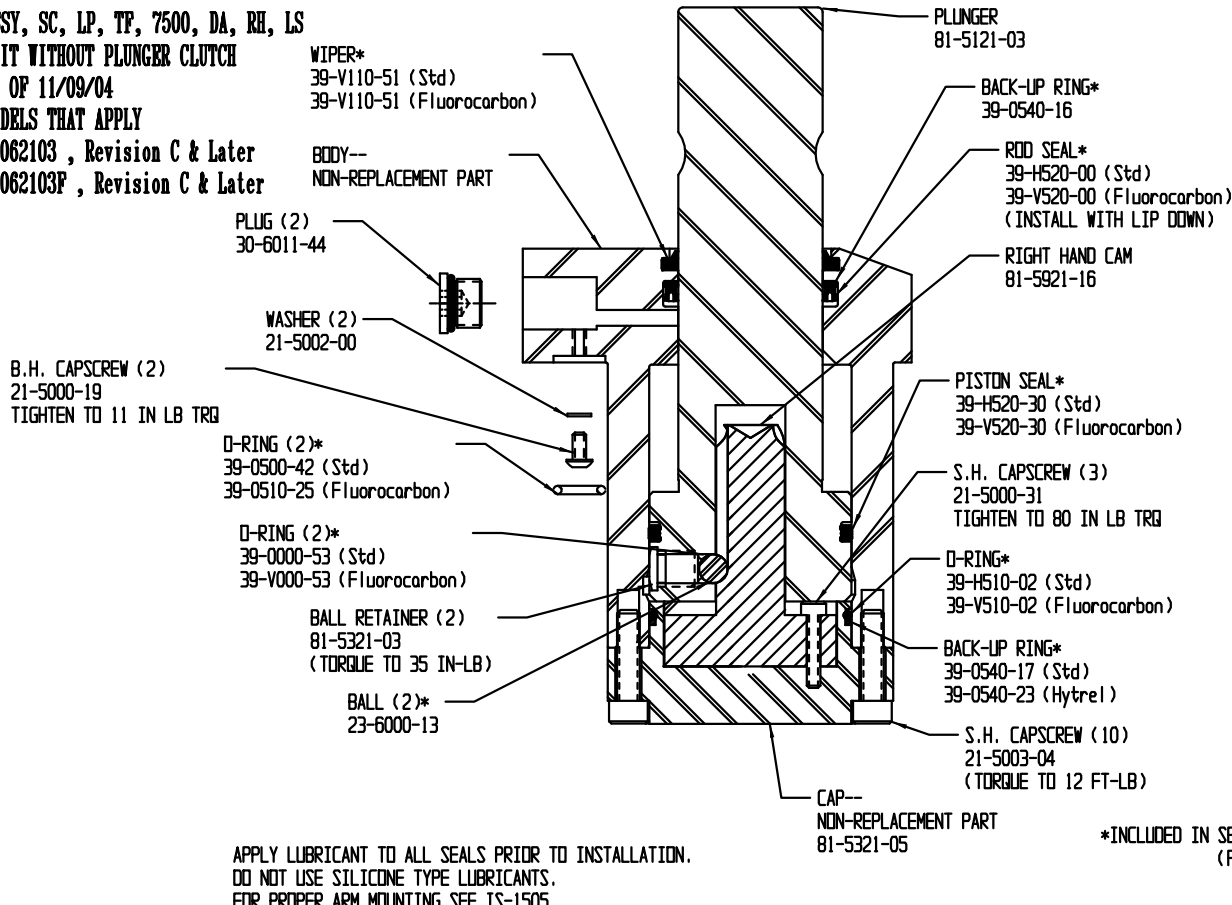
ASSY, SC, LP, TP, 7500, DA, RH, LS

UNIT WITHOUT PLUNGER CLUTCH

AS OF 11/09/04

MODELS THAT APPLY

15062103 , Revision C & Later
15062103F , Revision C & Later



1

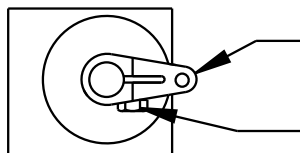
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**READ ALL INSTRUCTIONS BEFORE INSTALLING ARMS
FAILURE TO FOLLOW INSTALLATION INSTRUCTIONS
WILL VOID PRODUCT WARRANTY !**

-Installing or Positioning of Low Profile Swing Clamp Arms-

**NOTE: If the arm is already installed on the plunger,
loosen the cap screw.**

**CAUTION: Never attempt to rotate the arm before loosening
the cap screw. This can damage the plunger rotating mechanism.**



1. Rotate the arm to the desired radial position.
2. Tighten to the torque specification listed below.

MODEL	TORQUE ft-lb	TORQUE N-m
50001b & 22Kn	115 ft-lb	156 N-m
75001b & 33Kn	225 ft-lb	305 N-m

**IT IS RECOMMEND THE CROSS BOLT
BE REPLACED IF THE ARM NEEDS
REMOVED AFTER IT HAS BEEN IN SERVICE.**

CROSS BOLT	CROSS BOLT	CROSS BOLT	CROSS BOLT
5000 & 22KN	5000 & 22KN	7500 & 33KN	7500 & 33KN
SHORT LONG DOUBLE	UPREACH	SHORT LONG DOUBLE	UPREACH
21-5000-24	21-5000-25	21-5000-28	21-5000-25

**Instruction
Sheet**



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Arm Installation Instruction Sheet

Low Profile Swing Clamps

SIZE A **IS1505** REV C

FORM FEG041-1S-ASIZE, REV. B

C	2799	RELEASE	JDW	01/29/15
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY: MES	DRAWING STATUS: Released			
DATE: 08/01/05	PRODUCTION APPROVED FOR RELEASED STATUS ONLY			

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