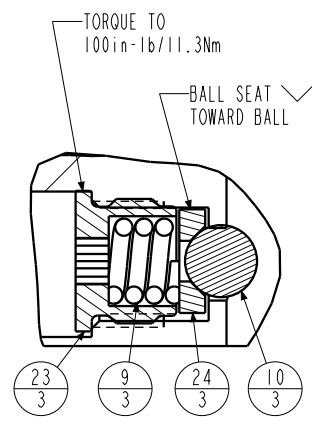


APPLY LUBRICANT TO ALL SEALS  
PRIOR TO INSTALLATION.  
DO NOT USE SILICONE TYPE LUBRICANTS.  
FOR PROPER ARM MOUNTING SEE IS1505.



DETAIL A  
SCALE 1.500

| N/A | N/A | IS1505   | INSTRUCTION SHEET, ARM INSTALLATION        |               |              |
|-----|-----|----------|--|---------------|--------------|
| N/A | N/A | 6V711050 | SEAL KIT, FKM                              |               |              |
| N/A | N/A | 60711050 | SEAL KIT, STANDARD                         |               |              |
| 31  | 1   | 39V11051 | WIPER, PRESS-IN, (1-1/2)                   | X             | X            |
| 30  | 1   | 39V10029 | WIPER, PRESS-IN, (1/4)                     | X             | X            |
| 29  | 1   | 39H52000 | SEAL, U-CUP, 1-1/2 x 1/8 x 1-3/4           | X             | 39V52000     |
| 28  | 1   | 39H51002 | O-RING, (-033)                             | X             | 39V51002     |
| 27  | 1   | 91100001 | MAGNET, .130 x .312, PS                    |               |              |
| 26  | 1   | 81592137 | CAM, SC, LP, 7500/33KN, LH, LS, TC, PR     |               |              |
| 25  | 1   | 81542113 | BASE, SC, BF, LP, 7500, PR                 |               |              |
| 24  | 3   | 81532108 | SEAT, BALL, SC, LP, TC                     |               |              |
| 23  | 3   | 81532107 | RETAINER, SC, LP, TC                       |               |              |
| 22  | 1   | 81512122 | PLUNGER, SC, LP, 7500/33KN, DA, LS, TC, PR |               |              |
| 21  | 1   | 81500062 | HOUSING, PS, MAG, SC, LP, LS               |               |              |
| 20  | 1   | 81500060 | ADAPTOR, PS, MAG, SC, LP                   |               |              |
| 19  | 1   | 81500054 | ROD, ACTUATOR, SC, LP, BF, 7500/33KN, LS   |               |              |
| 18  | 1   | 81500039 | BUSHING, PLUNGER, PR, SC, LP               |               |              |
| 17  | 1   | 39054017 | BU RING, (-033)                            | X             | 39054023     |
| 16  | 1   | 39054016 | BU RING, (1.5x.125x.063)                   | X             | X            |
| 15  | 1   | 39052043 | SEAL, LL, (1/4 x 1/8 x 1/8 x 1/2)          | X             | 39V52043     |
| 14  | 1   | 39052030 | SEAL, CROWN, 1-3/4x2-1/8x1/4               | X             | 39V52030     |
| 13  | 2   | 39051041 | O-RING, (-006)                             | X             | 39V51041     |
| 12  | 2   | 39050042 | O-RING, (-011)                             | X             | 39051025     |
| 11  | 2   | 30601144 | PLUG, SOCH, SAE 4                          |               |              |
| 10  | 3   | 23650004 | BALL, TUNGSTEN-CARBIDE, 250                |               |              |
| 9   | 3   | 23350066 | SPRING, COMPRESSION                        |               |              |
| 8   | 10  | 21500305 | SHCS, M8 X 1.25-6G X 30MM                  |               |              |
| 7   | 2   | 21500200 | WASHER                                     |               |              |
| 6   | 1   | 21500044 | SCREW, CAP, BTNH, M3-0.5 X 6, SSTL         |               |              |
| 5   | 3   | 21500043 | SHCS, M3-0.5 X 6, ALY                      |               |              |
| 4   | 3   | 21500031 | SHCS, M5 X 0.8 X 14, ALY                   |               |              |
| 3   | 2   | 21500019 | SCREW, CAP, BTNH, M3 X 6, ALY              |               |              |
| 2   | 1   | 21430022 | WASHER                                     |               |              |
| 1   | 1   | 21410049 | SCREW, CAP, SOCH, 8-32 X 3/8, ALY          |               |              |
| No. | QTY | PART No. | DESCRIPTION                                | Std. Seal Kit | FKM Seal Kit |

### PARTS LIST



|                     |  |
|---------------------|--|
| ASSEMBLIES AFFECTED | PARTS LIST, ASSY, SC, LP, TC, BF, 7500, DA, LH, LS, PS |
| 14222104PS          |  |
| 14222104PSF         |  |
| SIZE A              | PL7261   |
| REV A               |  |

|         |                        |  |            |          |
|---------|------------------------|--|------------|----------|
| A       | 3677                   | RELEASE                                      | JDW        | 03/04/19 |
| REV     | IN ACCORDANCE WITH ECN | EFFECTIVE DATE                               | REVISED BY | DATE     |
| DRW BY: | JDW                    | <b>DRAWING STATUS: Released</b>              |            |          |
| DATE:   | 03/04/19               | PRODUCTION APPROVED FOR RELEASED STATUS ONLY |            |          |

SHEET 1 OF 1

