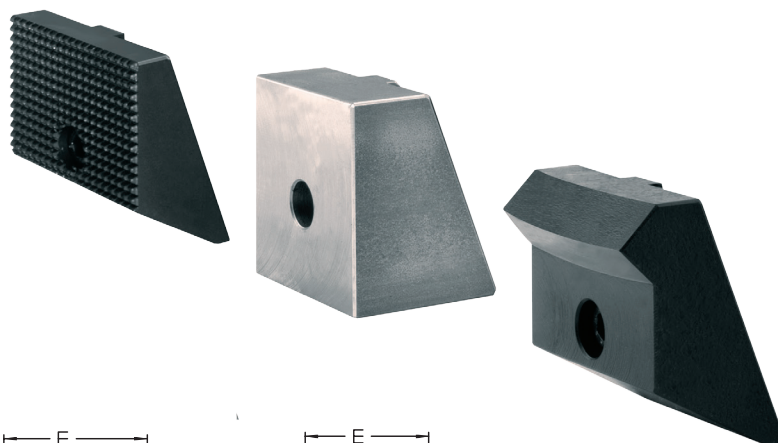


Special Use Clamps

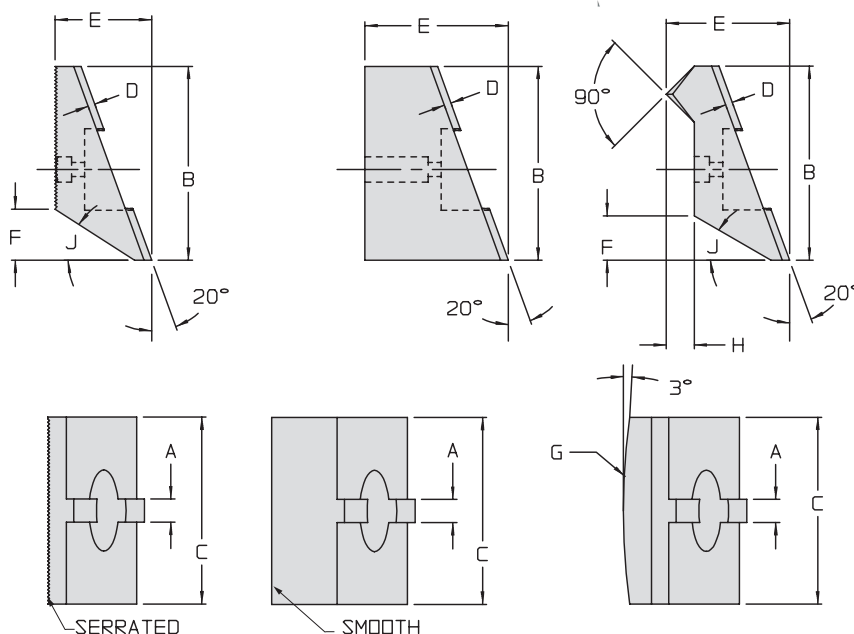
Pull-Down Clamp Jaws

Pull-Down Clamp Jaws

- Hardened and tempered steel (except smooth jaws).
- Serrated Jaws can be used for all workpieces with normal clamping force.
- Smooth Jaws are not hardened and treated and can be shaped into any clamping form or ground flush for sensitive workpieces.
- Clamping Jaws with clamping edge are well suited for workpieces with hard and very uneven surfaces.



Special jaws are available in the configurations illustrated on this page (nominal extra cost). These configurations fit most special applications nearly eliminating the need for high cost, specific application special orders.



ILMV153106 REV B

Dimensions										
Jaw Model No.	Clamp Models	A	B	C	D	E ± 0.5	F	G	H	J
Serrated Clamping Jaws										
41-5305-01	41-5311-05	6	29.5	30	2.5	22	3	-	-	15°
41-5320-01	41-5311-20 41-5320-20	10	50	50	3	31.5	14	-	-	30°
41-5332-01	41-5311-32	10	65	65	3	37	17.5	-	-	30°
41-5350-01	41-5311-50	10	80	80	3	39.5	19	-	-	30°
Smooth Clamping Jaws										
41-5305-02	41-5311-05	6	29.5	30	2.7	32	-	-	-	-
41-5320-02	41-5311-20 41-5320-20	10	50	50	3	41.5	-	-	-	-
41-5332-02	41-5311-32	10	65	65	3	52	-	-	-	-
41-5350-02	41-5311-50	10	80	80	3	59.5	-	-	-	-
Clamping Jaws with Clamping Edge										
41-5305-03	41-5311-05	6	29.5	30	2.7	27	4	300	5	15°
41-5320-03	41-5311-20 41-5320-20	10	50	50	3	39.5	14	200	8	30°
41-5332-03	41-5311-32	10	65	65	3	47	17	300	10	30°
41-5350-03	41-5311-50	10	80	80	3	51	19	300	12	30°

All dimensions are in mm.

