

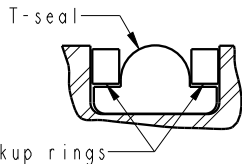
Lubricate all seals with clean hydraulic fluid prior to assembly.

Assemble with lip side facing bottom of body

TIGHTEN TO 50±10 IN-LBS TORQUE

Body- Not Replaceable

Item 6, 3 piece seal. Assemble with T-seal between backup rings



Standard Seal Kit	Fluorocarbon Seal Kit
60-2502-02	6V-2502-02
39-T550-04	39-T550-04
39-H110-56	39-V110-56
39-0110-60	39-0520-15
39-0530-05	39-0530-05

No.	QTY	PART No.	DESCRIPTION
7	1	39T55004	GASKET, (-134)
6	1	39H11056	SEAL,T, (1 9/16X5/32X1 3/4)
5	1	81531800	RETAINER, SC, 5000
4	1	81511800	PLUNGER, SC, 5000#
3	1	39053005	WIPER,SNAP-IN, (1-1/4)
2	1	39011060	SEAL,BEVEL W/HEEL INSERT,1-1/4 x1/8 x1-1/2
1	1	30601130	ASSY,PLUG,SOCH,SAE 3,303 SSTL

Tighten to 30 lbf·ft torque

<h3>PARTS LIST</h3>	
	<p>VEKTEK, INC. 1334 E. SIXTH AVE. P.O. BOX 625 EMPORIA, KS. 66801 U.S.A.</p>
<p>Model Number 25-0218-00 25-0218-00F</p>	<p>PARTS LIST, ASSY, CYL, PP, TB, 12000</p>
<p>SIZE A</p>	<p>PL2116</p>
	<p>REV N</p>

N	5499	RELEASE	NPETERS	9/23/24
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	BUSH	DRAWING STATUS: Released PRODUCTION APPROVED FOR RELEASED STATUS ONLY		
DATE:	08-06-96			